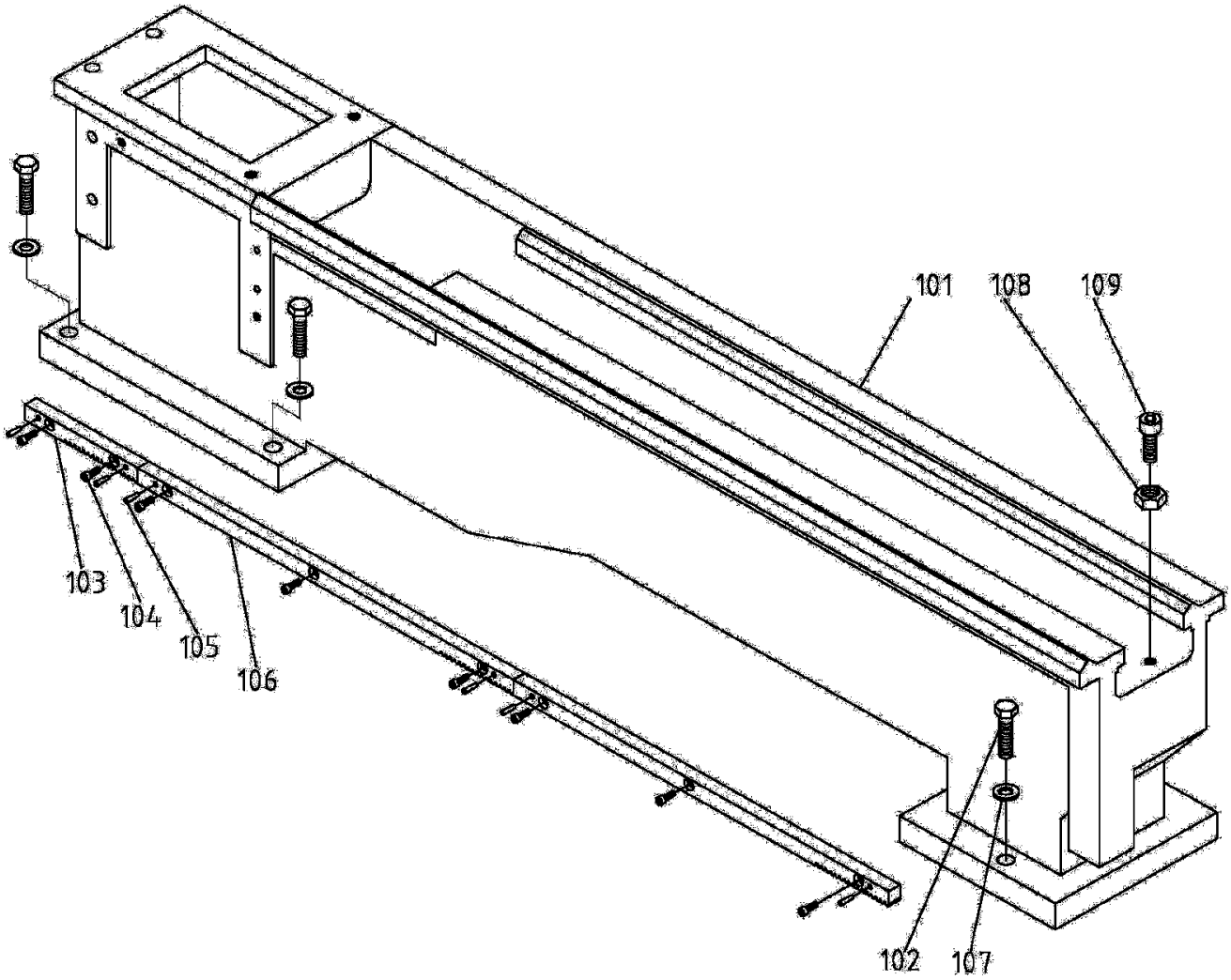
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Diagram A - Additional Parts

Original JET parts reference | Match model, voltage and serial-number notes

13.1.1 Bed Assembly – Exploded View



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Parts List A - Additional Parts

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
101	GHB1236-101	Lathe Bed		1
102	TS-1492041	Hex Cap Screw	M12X40	6
103	GHB1236-103	Rack Gear		1
104	JJP8BT-123	Hex Socket Hd Cap Screw	M6X15	6
105	ZX-H218	Taper Pin	6X25MM	6
106	GHB1236-106	Rack		2
107	TS-2360121	Flat Washer	12MM	6
108	TS-1540081	Hex Nut	M12	1
109	TS-1506041	Hex Socket Hd Cap Screw	M12X35	1

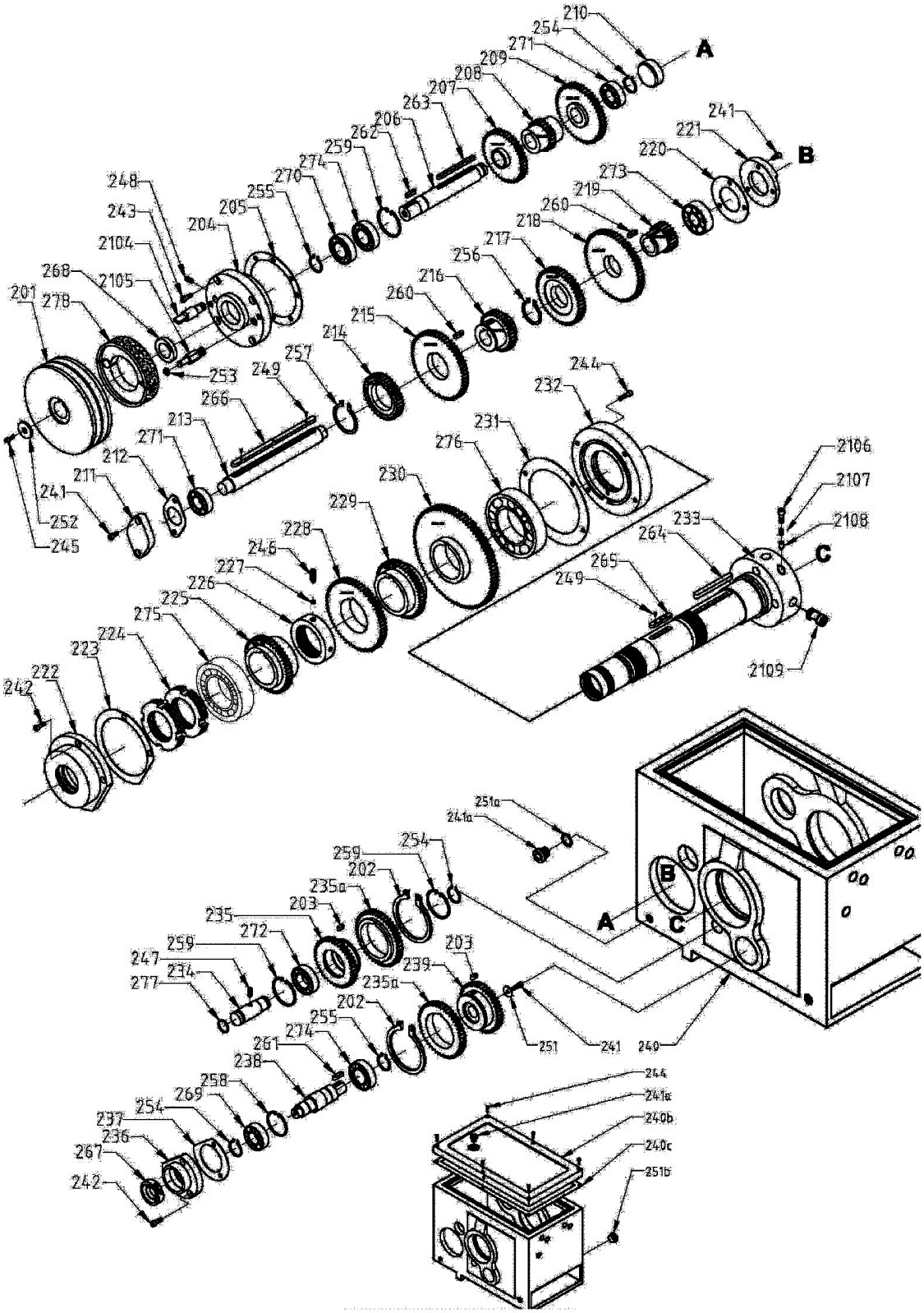
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Diagram B - Headstock Assembly (1 of 2)

Original JET parts reference | Match model, voltage and serial-number notes

13.2.1 Headstock Assembly – Exploded View

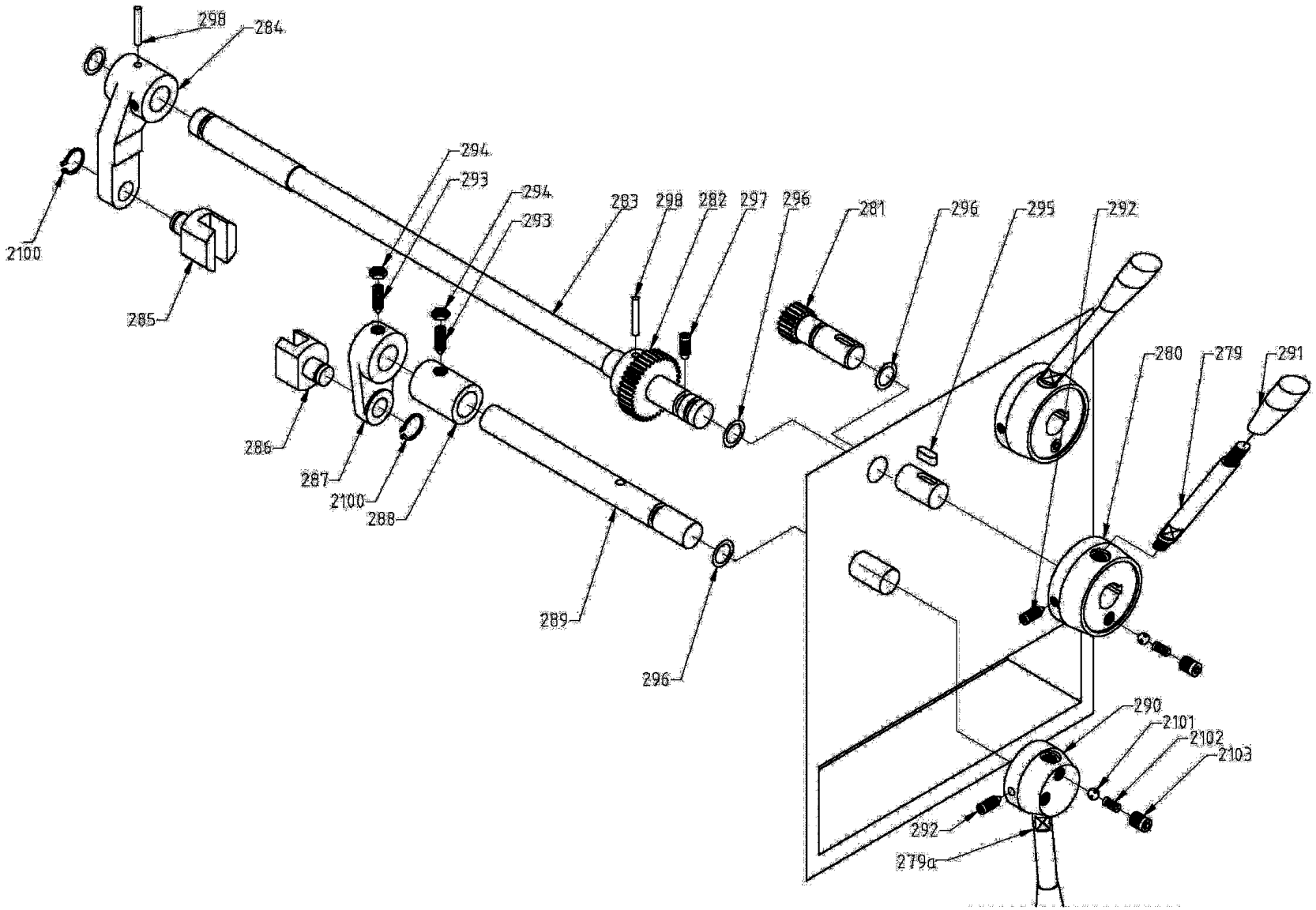


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Diagram B - Headstock Assembly (2 of 2)

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List B - Headstock Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
201	GHB1236-201	Pulley	155x42	1
202	F006057	C-Retaining Ring, Ext	60mm	2
203	MFC1000-35	Key, Double Rd Hd	A5×12MM	2
204	GHB1236-204	Cover		1
205	GHB1236-205	Gasket		1
206	GHB1236-206	Shaft		1
207	GHB1236-207	Gear	42T	1
208	GHB1236-208	Gear	23T	1
209	GHB1236-209	Gear	47T	1
210	GHB1236-210	Cover		1
211	GHB1236-211	Cover		1
212	GHB1236-212	Gasket		1
213	GHB1236-213	Shaft		1
214	GHB1236-214	Gear	36T	1
215	GHB1236-215	Gear	55T	1
216	GHB1236-216	Gear	31T	1
217	GHB1236-217	Gear	45T	1
218	GHB1236-218	Gear	58T	1
219	GHB1236-219	Gear	21T	1
220	GHB1236-220	Gasket		1
221	GHB1236-221	Cover		1
222	GHB1236-222	Cover		1
223	GHB1236-223	Gasket		1
224	GHB1236-224	Nut		2
225	GHB1236-225	Gear	45T	1
226	GHB1236-226	Nut		1
227	GHB1236-227	Collar	6X2	1
228	GHB1236-228	Gear	59T	1

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Parts List B - Headstock Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
229	GHB1236-229	Gear	46T	1
230	GHB1236-230	Gear	83T	1
231	GHB1236-231	Gasket		1
232	GHB1236-232	Cover		1
233	GHB1236-233	Spindle		1
234	GHB1236-234	Shaft		1
235	GHB1236-235	Gear	40T	1
235a	GHB1236-235A	Gear	45T	2
236	GHB1236-236	Cover		1
237	GHB1236-237	Washer		1
238	GHB1236-238	Shaft		1
239	GHB1236-239	Gear	40T	1
240	GHB1236-240	Headstock Casting		1
240b	GHB1236-240B	Cover		1
240c	GHB1236-240C	Washer		1
241	TS-1503031	Hex Socket Hd Cap Screw	M6X12	6
241a	GHB1236-241A	Oil Sight Glass	M16X1.5	2
242	TS-1503041	Hex Socket Hd Cap Screw	M6X16	7
243	TS-1503051	Hex Socket Hd Cap Screw	M6X20	4
244	TS-1503061	Hex Socket Hd Cap Screw	M6X25	10
245	TS-1504041	Hex Socket Hd Cap Screw	M8X20	1
246	TS-1524011	Socket Set Screw	M8X8	2
247	F010404	Socket Set Screw CP	M6X16	1
248	TS-1522041	Socket Set Screw	M5X12	1
249	TS-1531022	Phillips Pan Hd Mach Screw	M3X8	4
251	TS-1550041	Washer	6MM	1
251a	GHB1236-251A	Copper Washer	16MM	1
251b	GHB1236-251B	Oil Seal	M22X1.5	1
252	TS-1550061	Flat Washer	8MM	1

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Parts List B - Headstock Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
253	F006039	C-Retaining Ring, Ext	8MM	1
254	5507632	C-Retaining Ring, Ext	20MM	3
255	5507633	C-Retaining Ring, Ext	25MM	2
256	F006081	C-Retaining Ring, Ext	36MM	1
257	F006056	C-Retaining Ring, Ext	45MM	1
258	F006077	C-Retaining Ring, Int	42MM	1
259	F006075	C-Retaining Ring, Int	47MM	3
260	GHD20PF-379	Key, Double Rd Hd	A5×28	2
261	GHB1236-261	Key, Spcl	C5×20	1
262	GHB1236-262	Key, Spcl	C5×24	1
263	HVBS710SG-307	Key, Double Rd Hd	A5×80	1
264	JWL1640EVS-113	Key, Double Rd Hd	A8×80	1
265	GHB1236-265	Key, Double Rd Hd	A8×45	1
266	GHB1236-266	Key, Double Rd Hd	A8×180	1
267	GHB1236-267	Oil seal	20X40X10MM	1
268	GHB1236-268	Oil seal	25X40X10MM	1
269	BB-6004Z	Bearing	6004-Z	1
270	BB-6005Z	Bearing	6005-Z	1
271	BB-6004	Bearing	6004	2
272	BB-6204	Bearing	6204	1
273	BB-6304	Bearing	6304	1
274	BB-6005	Bearing	6005	2
275	BB-30211	Bearing	30211/P5	1
276	BB-30212	Bearing	30212/P5	1
277	GHB1236-277	Oil seal	22×2.4mm	1
278	GHB1236-278	Pulley Brake Assembly	25x125	1
279	GHB1236-279	Handle		2
279a	GHB1236-279A	Handle		1

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Parts List B - Headstock Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
280	GHB1236-280	Boss		2
281	GHB1236-281	Gear	19T	2
282	GHB1236-282	Gear	38T	2
283	GHB1236-283	Shaft		2
284	GHB1236-284	Shaft Arm		2
285	GHB1236-285	Shift Fork		2
286	GHB1236-286	Shift Fork		1
287	GHB1236-287	Shaft arm		1
288	GHB1236-288	Collar		1
289	GHB1236-289	Shaft		1
290	GHB1236-290	Boss		1
291	GHB1236-291	Handle Grip	M8X40	3
292	TS-1523061	Socket Set Screw CP	M6X20	3
293	TS-1524041	Socket Set Screw CP	M8X16	2
294	GHB1236-294	Hex Thin Nut	M8	2
295	50605005	Key, Double Rd Hd	A5X14	2
296	GHB1236-296	Oil seal	16X2.4mm	7
297	F010438	Socket Set Screw DP	M6X16	2
298	ZX-T36	Taper Pin	6X32	4
2100	GHD20PF-97	C-Retaining Ring, Ext	12MM	3
2101	SB-6MM	Steel Ball	6MM	4
2102	GHB1236-2102	Spring	1.2X5X14mm	4
2103	F010439	Socket Set Screw FP	M8X8	4
2104	GHB1236-2104	Shaft		1
2105	CGHB1236-2105	Rocker Pin		1
2106	TS-1504031	Hex Socket Hd Cap Screw	M8X16	3
2107	GHB1236-2107	Spring	4.5x16x0.8mm	3
2108	GHB1236-2108	Cam Pin		3
2109	GHB1236-2109	Cam		3

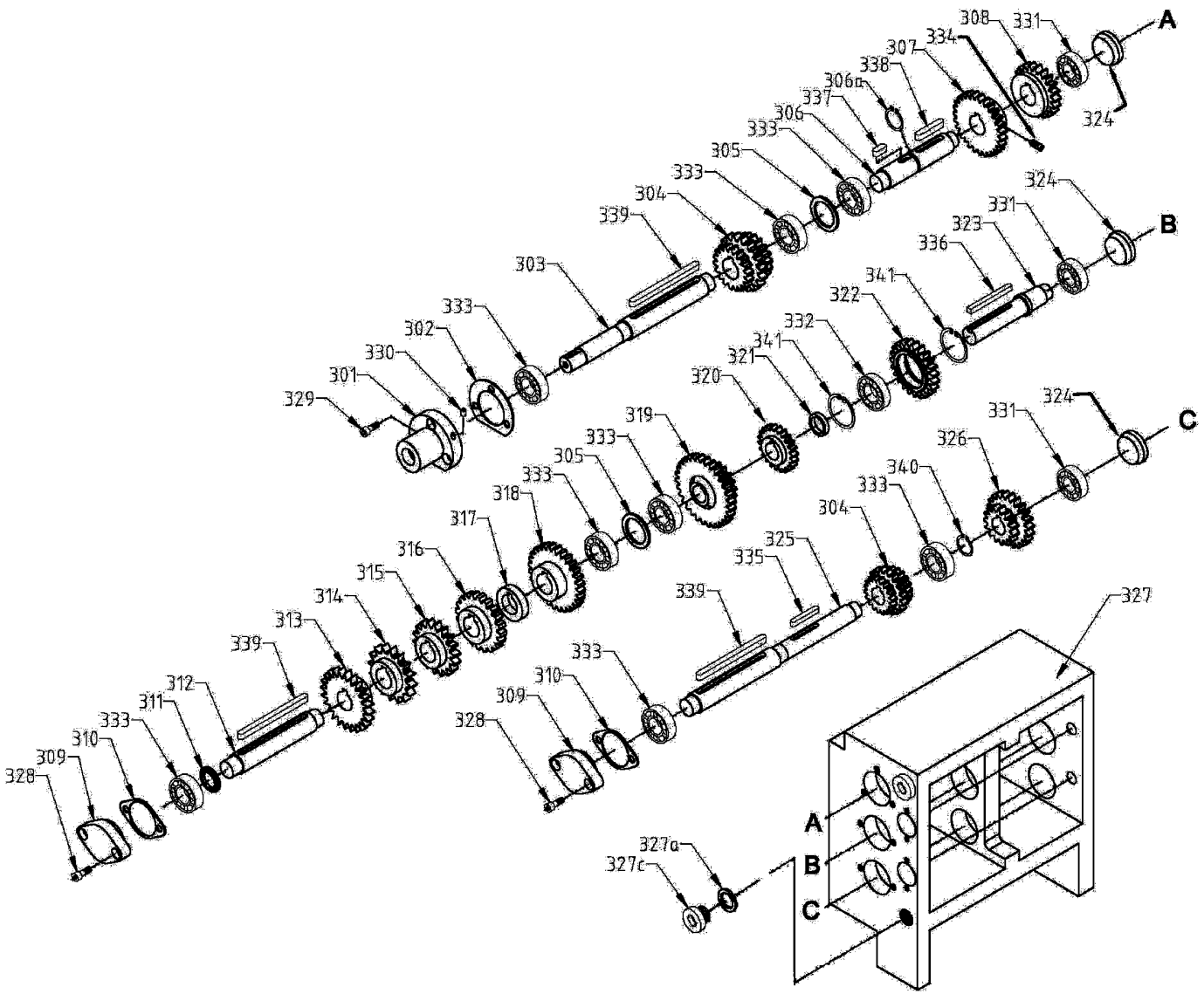
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Diagram C - Gearbox Assembly (1 of 2)

Original JET parts reference | Match model, voltage and serial-number notes

13.3.1 Gearbox Assembly – Exploded View

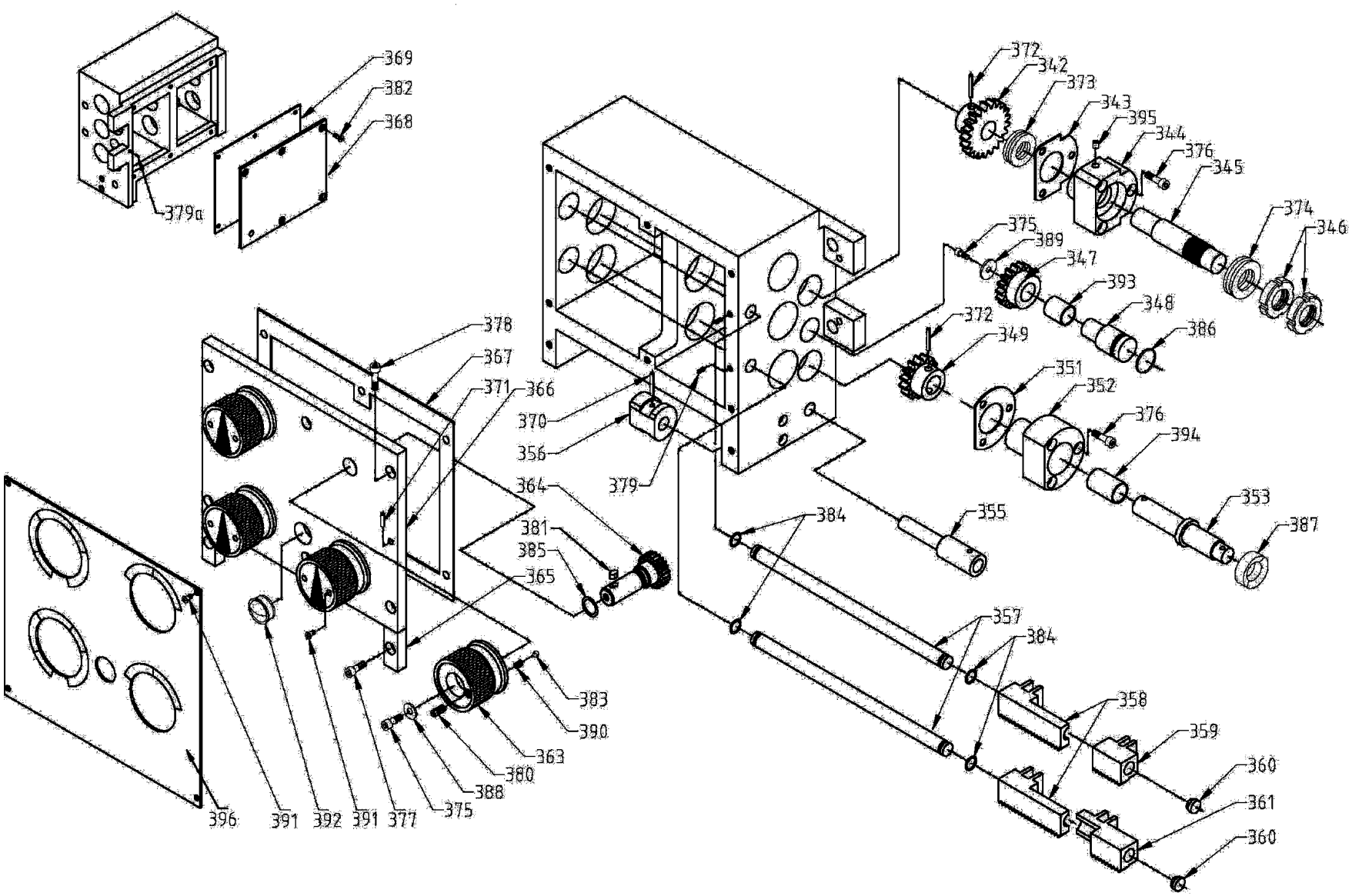


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Diagram C - Gearbox Assembly (2 of 2)

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List C - Gearbox Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
301	GHB1236-301	Cover		1
302	GHB1236-302	Oil Seal		1
303	GHB1236-303	Shaft		1
304	GHB1236-304	Compound Gear	18T/18T/18T	2
305	GHB1236-305	Washer		2
306	GHB1236-306	Shaft		1
306a	AB1012W-F13	C-Retaining Ring, Ext	20MM	1
307	GHB1236-307	Gear	27T	1
308	GHB1236-308	Gear	21T	2
309	GHB1236-309	Cover		2
310	GHB1236-310	Oil Seal		2
311	GHB1236-311	Washer		1
312	GHB1236-312	Shaft		1
313	GHB1236-313	Gear	24T	1
314	GHB1236-314	Gear	16T	1
315	GHB1236-315	Gear	18T	1
316	GHB1236-316	Gear	20T	1
317	GHB1236-317	Washer		1
318	GHB1236-318	Gear	28T	1
319	GHB1236-319	Compound Gear	30T/18T	1
320	GHB1236-320	Gear	22T	1
321	GHB1236-321	Washer		1
322	GHB1236-322	Gear	23T	1
323	GHB1236-323	Shaft		1

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Parts List C - Gearbox Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
324	GHB1236-324	Cap		3
325	GHB1236-325	Shaft		1
326	GHB1236-326	Gear	22T/15T	1
327	GHB1236-327	Gear Box Casting		1
327a	GHB1236-327A	Copper Washer	16mm	2
327c	GHB1236-327C	Oil Plug	M16X1.5	2
328	TS-1503031	Hex Socket Hd Cap Screw	M6X12	4
329	TS-1503041	Hex Socket Hd Cap Screw	M6X16	3
330	BDB919-021	Oil Port	6MM	1
331	BB-6002	Bearing	6002	3
332	BB-16003	Bearing	16003	1
333	BB-6003	Bearing	6003	8
334	TS-2276081	Socket Set Screw	M6X8	1
335	EGH1740-B62	Key, Double Rd Hd	A5×35	1
336	5303911	Key	C5X40	1
337	EGH1880-G19	Key, Double Rd Hd	A6×15	1
338	JWBS14SF-216	Key, Double Rd Hd	A6×35	1
339	E1340VS-A119	Key, Double Rd Hd	A6×90	3
340	HVBS7M-219B	C-Retaining Ring, Ext	17MM	1
341	EBL1236VS-G81	C-Retaining Ring, Int	35MM	2
342	GHB1236-342	Gear	21T	1
343	GHB1236-343	Oil seal		1
344	GHB1236-344	Cover		1
345	GHB1236-345	Shaft		1

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Parts List C - Gearbox Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
346	GHB1236-346	Nut		2
347	GHB1236-347	Gear	17T	1
348	GHB1236-348	Shaft		1
349	GHB1236-349	Gear	15T	1
351	GHB1236-351	Oil Seal		1
352	GHB1236-352	Cover		1
353	GHB1236-353	Shaft		1
355	GHB1236-355	Shaft		1
356	GHB1236-356	Position Piece		1
357	GHB1236-357	Shaft		2
358	GHB1236-358	Gear Rack		2
359	GHB1236-359	Gear Rack		1
360	GHB1236-360	Cover		2
361	GHB1236-361	Gear Rack		1
363	GHB1236-363	Boss		4
364	GHB1236-364	Gear	23T	4
365	GHB1236-365	Block		2
366	GHB1236-366	Cover		1
367	GHB1236-367	Gasket		1
368	GHB1236-368	Cover		1
369	GHB1236-369	Gasket		1
370	Y31126180	Roll Pin	4X28	1
371	992322	Roll Pin	5X26	2
372	5F-E208	Roll Pin	5X28	2

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Parts List C - Gearbox Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
373	BB-51103	Bearing	51103	1
374	BB-51104	Bearing	51104	1
375	TS-1503031	Hex Socket Hd Cap Screw	M6X12	5
376	TS-1503061	Hex Socket Hd Cap Screw	M6X25	6
377	TS-1504031	Hex Socket Hd Cap Screw	M8X16	2
378	TS-1504041	Hex Socket Hd Cap Screw	M8X20	6
379	TS-1521031	Socket Set Screw CP	M4X8	2
379a	TS-1522021	Socket Set Screw CP	M5X8	1
380	F010440	Socket Set Screw FP	M8X6	4
381	KF2R5508	Key, Double Rd Hd	A5X8	4
382	5515754	Phillips Flat Hd Mach Screw	M6X10	6
383	SB-6MM	Steel Ball	6MM	4
384	GHB1236-384	O-Ring	12X1.8	4
385	GHB1236-385	O-Ring	16X2.4	4
386	GHB1236-386	O-Ring	22X2.4	1
387	GHB1236-387	Oil seal	18X30X10	1
388	TS-1550041	Flat Washer	M6	4
389	GHB1236-389	Flat Washer, Lg	M6	1
390	GHB1236-390	Spring	6X18X0.8	4
391	GHB1236-391	Phillips Pan Hd Mach Screw	M4X6	12
392	BDB919-606	Oil Sight Glass	M22X1.5	1
393	GHB1236-393	Copper Bushing	16X18X20	1
394	GHB1236-394	Copper Bushing	17X19X30	1
395	BDB919-021	Ball Oiler	6MM	1
396	GHB1236-396	Gear Box Plate		1

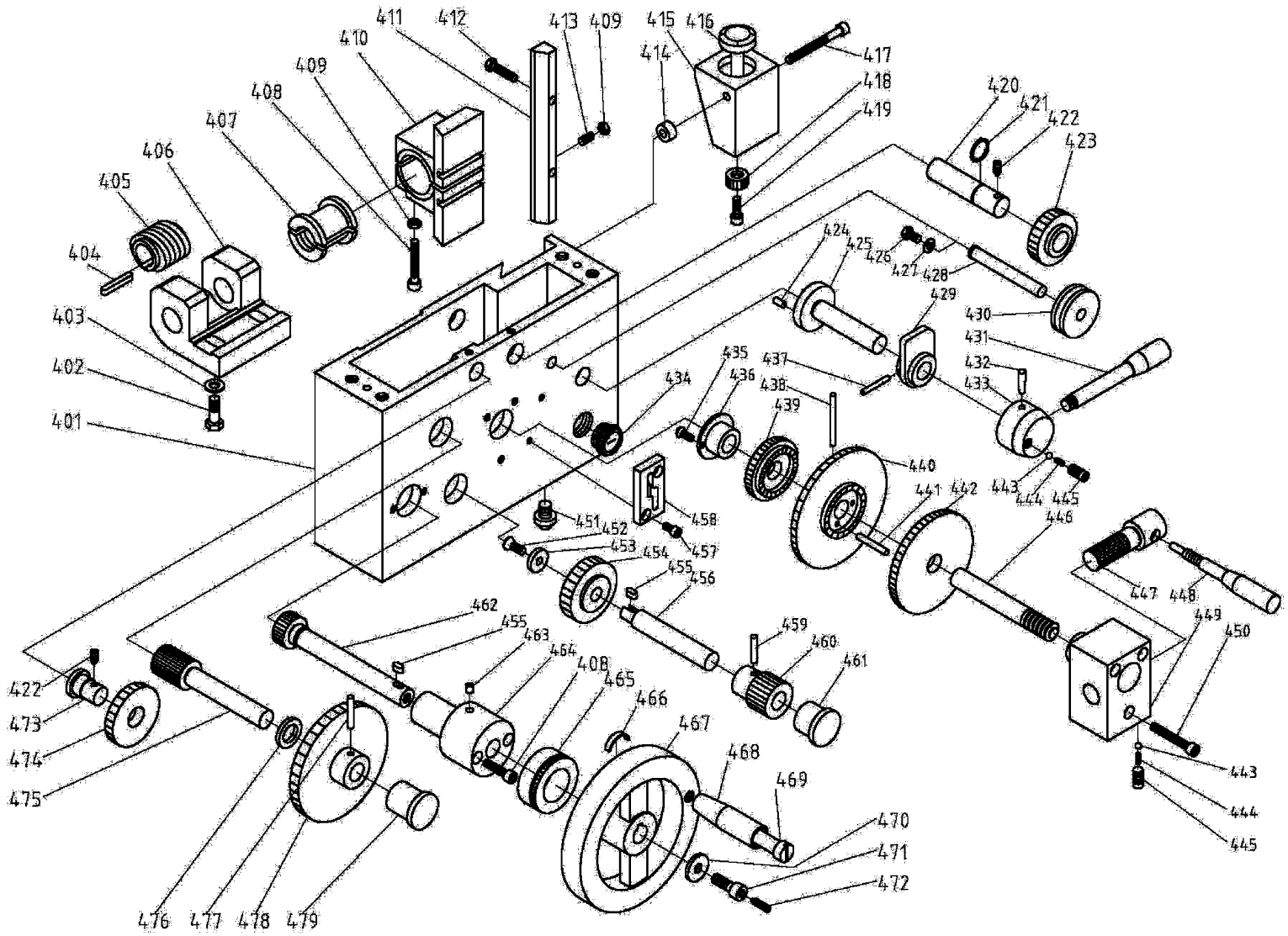
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Diagram D - Apron Assembly

Original JET parts reference | Match model, voltage and serial-number notes

13.4.1 Apron Assembly – Exploded View



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Parts List D - Apron Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
401	GHB1236-401	Apron Casting		1
402	TS-1490051	Hex Cap Screw	M8X30	2
403	TS-1550061	Flat Washer	M8	1
404	3K00194	Key, Double Rd Hd	5X36MM	1
405	GHB1236-405	Worm		1
406	GHB1236-406	Bracket		1
407	GHB1236-407	Half Nut		1
408	TS-1503091	Hex Socket Hd Cap Screw	M6X40	3
409	TS-1540041	Hex Nut	M6	3
410	GHB1236-410	Bracket		1
411	GHB1236-411	Gib		1
412	TS-1482051	Hex Cap Screw	M6X25	2
413	A175A	Socket Set Screw	M6X15	2
414	GHB1236-414	Washer		1
415	GHB1236-415	Bracket		1
416	GHB1236-416	Shaft		1
417	GHB1236-417	Hex Socket Hd Cap Screw	M6X60	1
418	GHB1236-418	Gear		1
419	6286490	Hex Socket Hd Cap Screw	M6X15	1
420	GHB1236-420	Shaft		1
421	F006046	C-Retaining Ring, Ext	18MM	1
422	TS-1523011	Socket Set Screw CP	M6X6	2
423	GHB1236-423	Gear		1
424	F004035	Dowel Pin	5X10MM	2
425	GHB1236-425	Shaft		1
426	TS-1482011	Hex Cap Screw	M6X10	1

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Parts List D - Apron Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
427	TS-1550041	Flat Washer	M6	1
428	GHB1236-428	Shaft		1
429	GHB1236-429	Locating Block		1
430	GHB1236-430	Grooved Disc		1
431	GHB1236-431	Lever		1
432	GB117-5X40	Taper Pin	5X40MM	1
433	GHB1236-433	Lever Hub		1
434	BDB919-606	Oil Sight Glass	M22X1.5	1
435	TS-1533042	Phillips Pan Hd Mach Screw	M5X12	2
436	GHB1236-436	Washer		1
437	WSS3-017	Roll Pin	4X30MM	1
438	F012094	Roll Pin	4X50MM	1
439	GHB1236-439	Gear		1
440	GHB1236-440	Gear		1
441	F004044	Dowel Pin	5X33MM	3
442	GHB1236-442	Gear		1
443	SB-6MM	Steel Ball	6MM	2
444	GHB1236-444	Sping		2
445	F010439	Socket Set Screw FP	M8X8	2
446	GHB1236-446	Shaft		1
447	GHB1236-447	Gear		1
448	GHB1236-448	Lever		1
449	GHB1236-449	Bracket		1
450	TS-1503101	Hex Socket Hd Cap Screw	M6X45	3
451	GHB1236-451	Oil Plug	M10X1	1
452	TS-2286121	Phillips Flat Hd Mach Screw	M6X12	1

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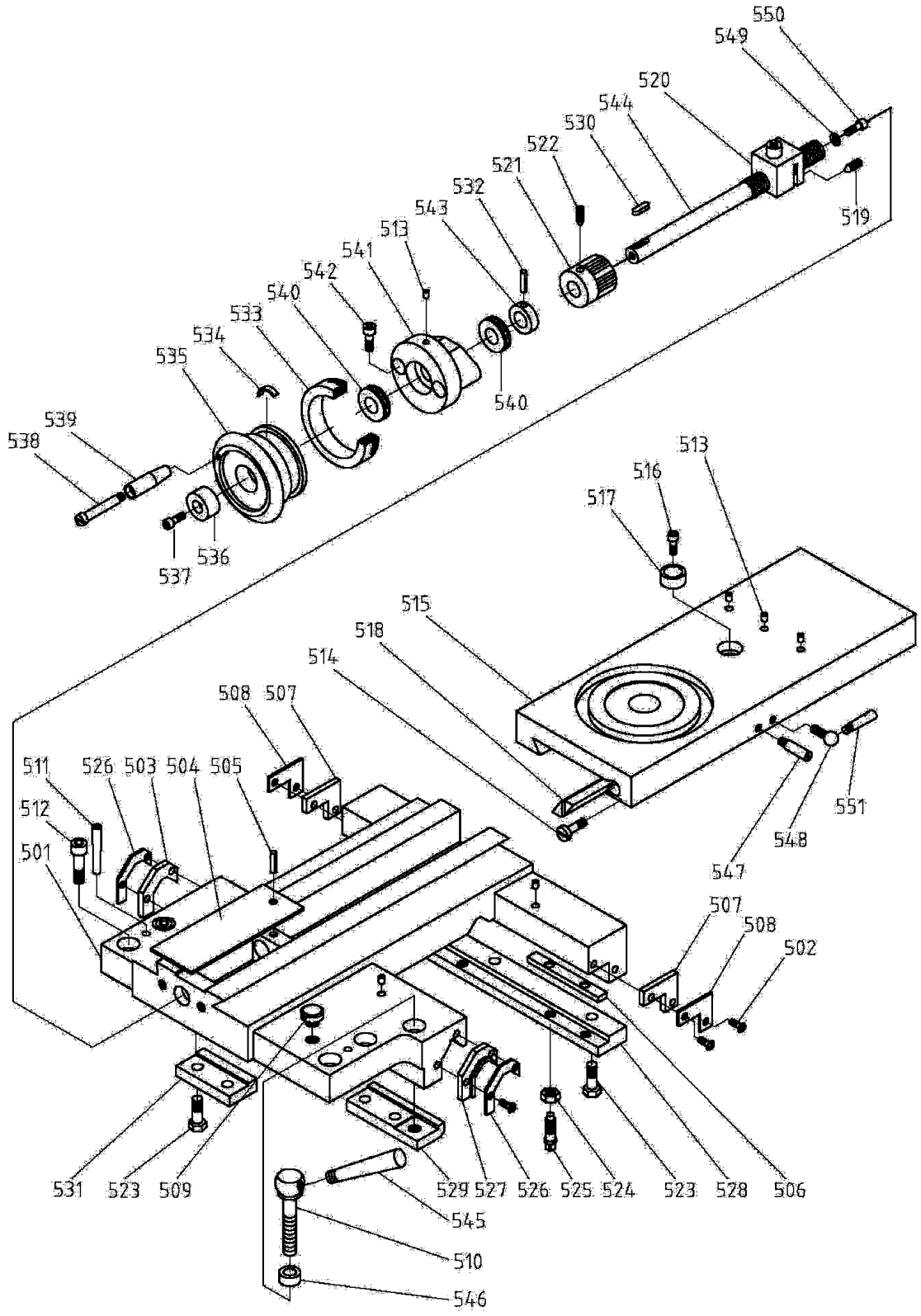
Parts List D - Apron Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
453	GHB1236-453	Washer		1
454	GHB1236-454	Gear		1
455	GHD20PF-296	Key, Double Rd Hd	5X10	2
456	GHB1236-456	Shaft		1
457	TS-1502021	Hex Socket Hd Cap Screw	M5X10	2
458	GHB1236-458	Locating Block		1
459	D-11	Roll Pin	5X25	1
460	GHB1236-460	Gear		1
461	GHB1236-461	Cap		1
462	GHB1236-462	Shaft		1
463	BDB919-021	Ball Oiler	6MM	1
464	GHB1236-464	Bracket		1
465	GHB1236-465	Graduated Dial		1
466	GHB1236-466	Indicator		1
467	GHB1236-467	Handwheel		1
468	GHB1236-468	Handle		1
469	GHB1236-469	Handle screw		1
470	GHB1236-470	Washer		1
471	GHB1236-471	Screw		1
472	F010441	Socket Set Screw DP	5X30	1
473	GHB1236-473	Shaft		1
474	GHB1236-474	Gear		1
475	GHB1236-475	Shaft		1
476	GHB1236-476	Washer		1
477	ZX-S48	Roll Pin	5X30	1
478	GHB1236-478	Gear		1
479	GHB1236-479	Cap		1

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13.5.1 Cross Slide Assembly – Exploded View



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Parts List E - Cross Slide Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
501	GHB1236-501	Saddle		1
502	TS-1533042	Phillips Pan Hd Mach Screw	M5X12	8
503	GHB1236-503	Wiper		1
504	GHB1236-504	Cover		1
505	6295178	Roll Pin	3X10MM	1
506	GHB1236-506	Press plate		2
507	GHB1236-507	Press plate		2
508	GHB1236-508	Wiper		1
509	GHB1236-509	Screw		1
510	GHB1236-510	Screw		1
511	GHB1236-511	Taper Pin	6X45MM	2
512	TS-1505041	Hex Socket Cap Screw	M10×30	4
513	BDB919-021	Ball Oiler	6MM	6
514	GHB1236-514	Screw		2
515	GHB1236-515	Tool post		1
516	TS-1503031	Hex Socket Cap Screw	M6×12	1
517	GHB1236-517	Bushing		1
518	GHB1236-518	Gib		1
519	TS-1521051	Socket Set Screw CP	M4×12	2
520	GHB1236-520	Nut		1
521	GHB1236-521	Gear		1
522	TS-2276081	Socket Set Screw CP	M6×8	1
523	TS-1490041	Hex Cap Screw	M8×25	7
524	TS-1540061	Hex Nut	M8	4
525	GHB1236-525	Screw, spcl	M8×25	4

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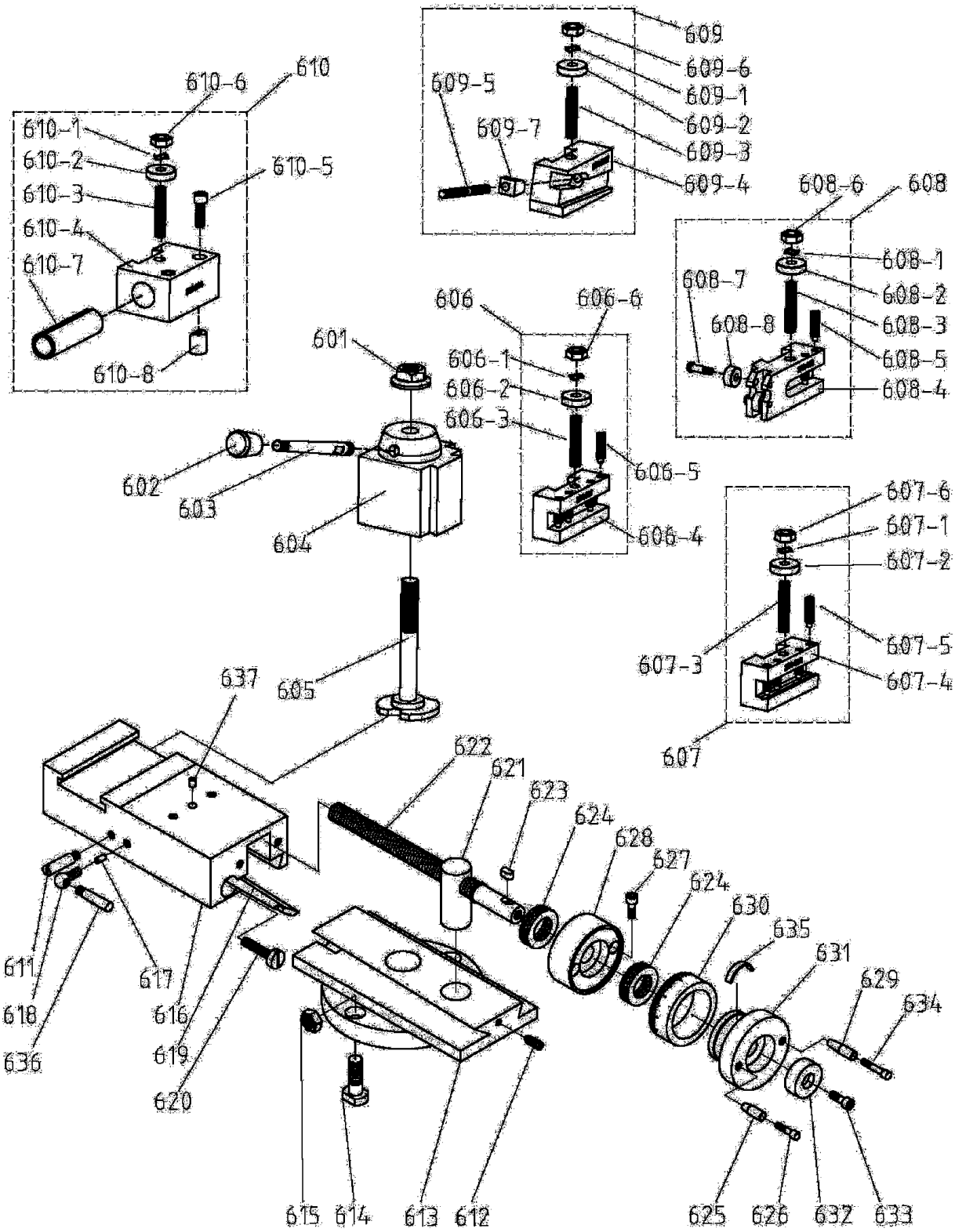
Parts List E - Cross Slide Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
526	GHB1236-526	Press plate		2
527	GHB1236-527	Wiper		1
528	GHB1236-528	Press Plate		1
529	GHB1236-529	Press Plate		1
530	5510675	Key, Double Rd Hd	5×20MM	1
531	GHB1236-531	Press Plate		1
532	PN04002408	Roll Pin	4X25MM	1
533	GHB1236-533	Index Ring		1
534	BDB919-711	Leaf Spring		1
535	GHB1236-535	Handwheel		1
536	GHB1236-536	Washer		1
537	TS-1503041	Hex Socket Cap Screw	M6×16	1
538	GHB1236-538	Handle screw		1
539	GHB1236-539	Handle		1
540	BB-51102	Bearing	51102	2
541	GHB1236-541	Bracket		1
542	TS-1504061	Hex Socket Cap Screw	M8×30	2
543	GHB1236-543	Collar		1
544	GHB1236-544	Guide Screw		1
545	GHB1236-545	Handle		1
546	GHB1236-546	Collar		1
547	GHB1236-547	Screw		1
548	GHB1236-548	Screw		1
549	TS-1550031	Flat Washer	M5	1
550	TS-1502031	Hex Socket Cap Screw	M5×12	1
551	GHB1236-551	Handle		1

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13.6.1 Compound Rest Assembly – Exploded View



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Parts List F - Compound Rest Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
601	GHB1236-601	Flange Nut	M16	1
602	GHB1236-602	Handle		1
603	GHB1236-603	Lever		1
604	GHB1236-604	Quick Change Tool Post Body		1
605	GHB1236-605	Mounting Shaft		1
606	GHB1236-606	Turning Facing Holder		1
606-1		Wave Washer	10MM	1
606-2		Round Thumb Nut	10MM	1
606-3		Socket Set Screw	M10X45	1
606-4		Facing Holder		1
606-5		Socket Set Screw	M10X20	4
606-6		Hex Nut	M10	1
607	GHB1236-607	Turning Facing Boring Holder		1
607-1		Wave Washer	10MM	1
607-2		Round Thumb Nut	10MM	1
607-3		Socket Set Screw	M10X45	1
607-4		Boring Facing Holder		1
607-5		Socket Set Screw	M10X20	4
607-6		Hex Nut	M10	1
608	GHB1236-608	Knurling Facing Holder		1
608-1		Wave Washer	10MM	1
608-2		Round Thumb Nut	10MM	1
608-3		Socket Set Screw	M10X45	1
608-4		Knurling Holder		1

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Parts List F - Compound Rest Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
608-5		Socket Set Screw	M10X20	2
608-6		Hex Nut	M10	1
608-7		Roller Shaft		2
608-8		Idler Wheel		2
609	GHB1236-609	Universal Parting Blade Holder		1
609-1		Wave Washer	10MM	1
609-2		Round Thumb Nut	10MM	1
609-3		Socket Set Screw	M10X45	1
609-4		Parting Holder		1
609-5		Screw		1
609-6		Hex Nut	M10	1
609-7		Lock Nut		1
610	GHB1236-610	Heavy Duty Boring Bar Holder		1
610-1		Wave Washer	10MM	1
610-2		Round Thumb Nut	10MM	1
610-3		Socket Set Screw	M10X45	1
610-4		Boring Bar Holder		1
610-5		Hex Socket Cap Screw		1
610-6		Hex Nut	M10	1
610-7		Elastic Sleeve		1
610-8		Lock Nut		1
611	GHB1236-547	Screw		1
612	TS-1523051	Socket Set Screw CP	M6×16	1
613	GHB1236-613	Compound Base		1

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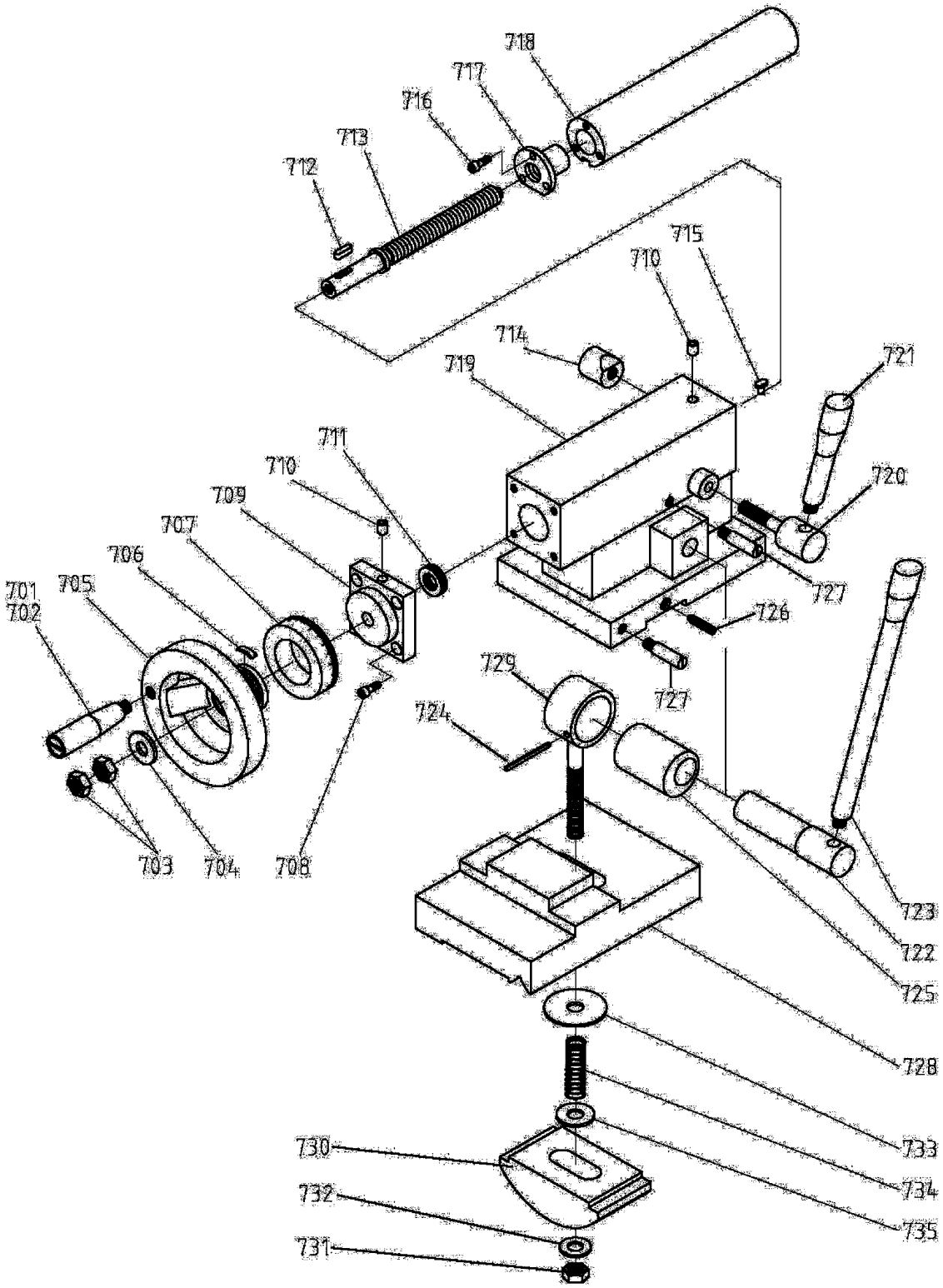
Parts List F - Compound Rest Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
614	GHB1236-614	T-Screw		2
615	TS-1540071	Hex Nut	M10	2
616	GHB1236-616	Compound		1
617	GHB1236-617	Pin		1
618	GHB1236-548	Screw		1
619	GHB1236-619	Gib		1
620	GHB1236-620	Screw		2
621	GHB1236-621	Nut		1
622	GHB1236-622	Guide Screw		1
623	JMD1-039	Key, Double Rd Hd	A4×8	1
624	BB-51101	Bearing	51101	2
625	GHB1236-625	Short Handle		1
626	GHB1236-626	Bolt		1
627	GHB1236-627	Hex Socket Hd Cap Screw	M6×25	2
628	GHB1236-628	Bearing Housing		1
629	GHB1236-629	Long Handle		1
630	GHB1236-630	Index Ring		1
631	GHB1236-631	Handwheel		1
632	GHB1236-632	Washer		1
633	GHB1236-633	Hex Socket Cap Screw	M6×12	1
634	GHB1236-634	Bolt		1
635	GHB1236-635	Leaf spring		1
636	GHB1236-551	Handle		1
637	BDB919-021	Ball Oiler	6MM	3

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13.7.1 Tailstock Assembly – Exploded View



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Parts List G - Tailstock Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
701	GHB1236-701	Handle		1
702	GHB1236-702	Handle Screw		1
703	TS-1540071	Hex Nut	M10	2
704	TS-1550071	Flat Washer	M10	1
705	GHB1236-705	Handwheel		1
706	GHB1236-706	Leaf Spring		1
707	GHB1236-707	Index Ring		1
708	TS-1503041	Hex Socket Hd Cap Screw	M6X16	4
709	GHB1236-709	Bracket		1
710	BDB919-021	Ball Oiler	6MM	2
711	BB-51101	Bearing	51101	1
712	GHB1340-G100	Key, Double Rd Hd	A4X15	1
713	GHB1236-713	Lead Screw		1
714	GHB1236-714	Cam Lock Nut		1
715	GHB1236-715	Key, spcl		1
716	TS-1501041	Hex Socket Hd Cap Screw	M4x12	3
717	GHB1236-717	Nut		1

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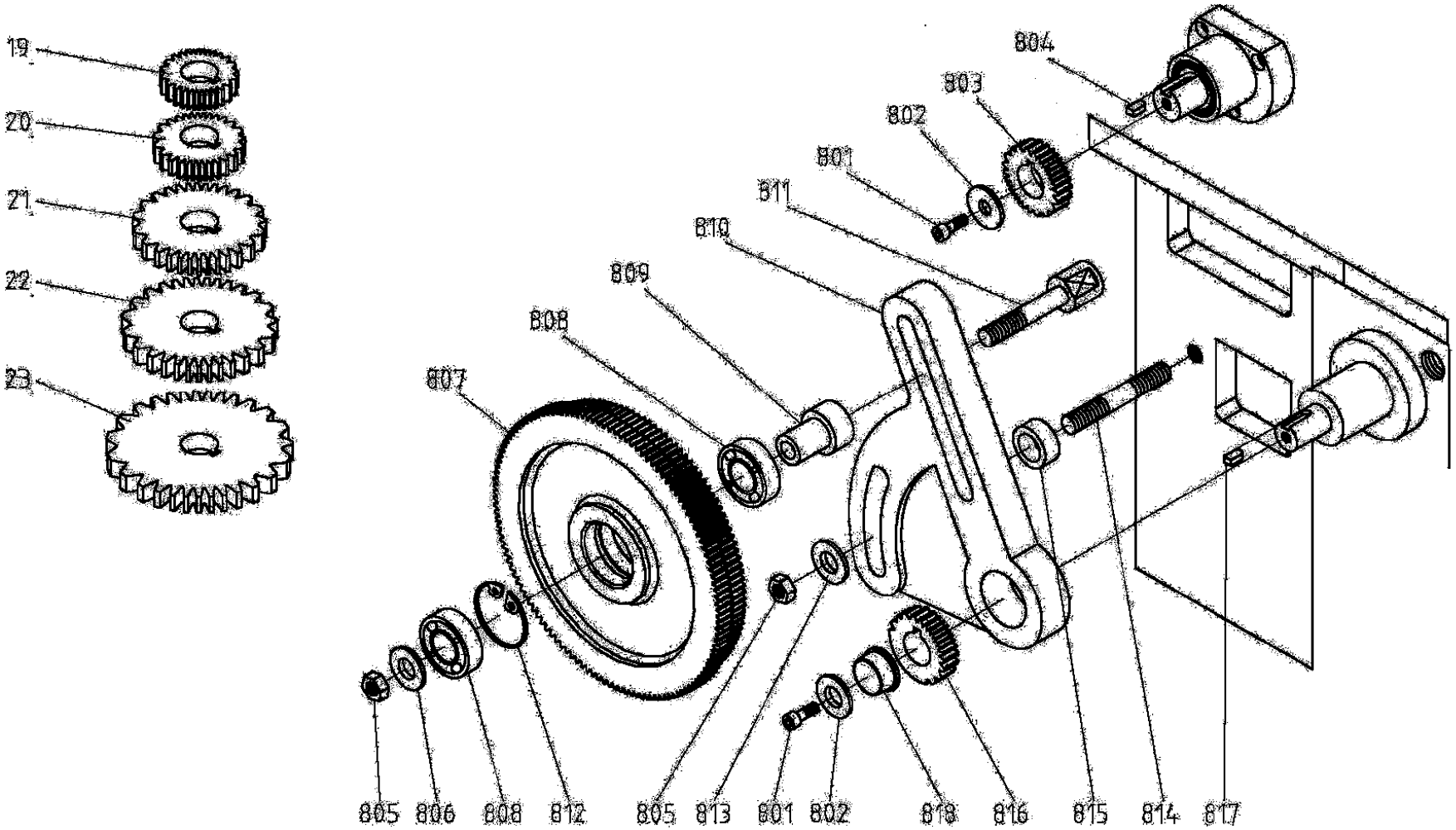
Parts List G - Tailstock Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
718	GHB1236-718	Quill		1
719	GHB1236-719	Tailstock Casting		1
720	GHB1236-720	Lock Screw		1
721	GHB1236-721	Handle		1
722	GHB1236-722	Shaft		1
723	GHB1236-723	Handle		1
724	GHB1340-116	Dowel Pin	5×30MM	1
725	GHB1236-725	Eccentric Collar		1
726	F010442	Socket Set Screw DP	M10×50	2
727	GHB1236-727	Screw		2
728	GHB1236-728	Tailstock Base		1
729	GHB1236-729	Collar		1
730	GHB1236-730	Base Shoe Black		1
731	TS-1540081	Hex Nut	M12	1
732	TS-2360121	Flat Washer	M12	1
733	GHB1236-733	Washer, spcl		1
734	GHB1236-734	Compression Spring		1
735	GHB1236-735	Washer, spcl		1

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13.8.1 Change Gears – Exploded View



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Parts List H - Change Gears

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
801	GHB1236-801	Hex Socket Hd Cap Screw	M6X12	2
802	GHB1236-389	Flat Washer, Large	M6	2
803	GHB1236-803	Gear	24T	1
804	KF2R5508	Key, Double Rd Hd	A5X8	1
805	TS-1540071	Hex Nut	M10	2
806	TS-1550071	Flat Washer	M10	1
807	GHB1236-807	Compound Gear	120T/127T	1
808	BB-6003	Bearing	6003	2
809	GHB1236-809	Collar		1
810	GHB1236-810	Quadrant		1
811	GHB1236-811	Screw		1
812	F006033	C-Retaining Ring, Int	35MM	1
813	TS-1550071	Flat Washer	M10	1
814	GHB1236-814	Double End Stud	M10X60	1
815	GHB1236-815	Spacer		1
816	GHB1236-816	Gear	48T	1
817	KF2R5508	Key, Double Rd Hd	A5X8MM	1
818	GHB1236-818	Washer		1
819	GHB1236-819	Change gear	22T	1
820	GHB1236-820	Change gear	26T	1
821	GHB1236-821	Change gear	38T	1
822	GHB1236-822	Change gear	44T	1
823	GHB1236-823	Change gear	52T	1

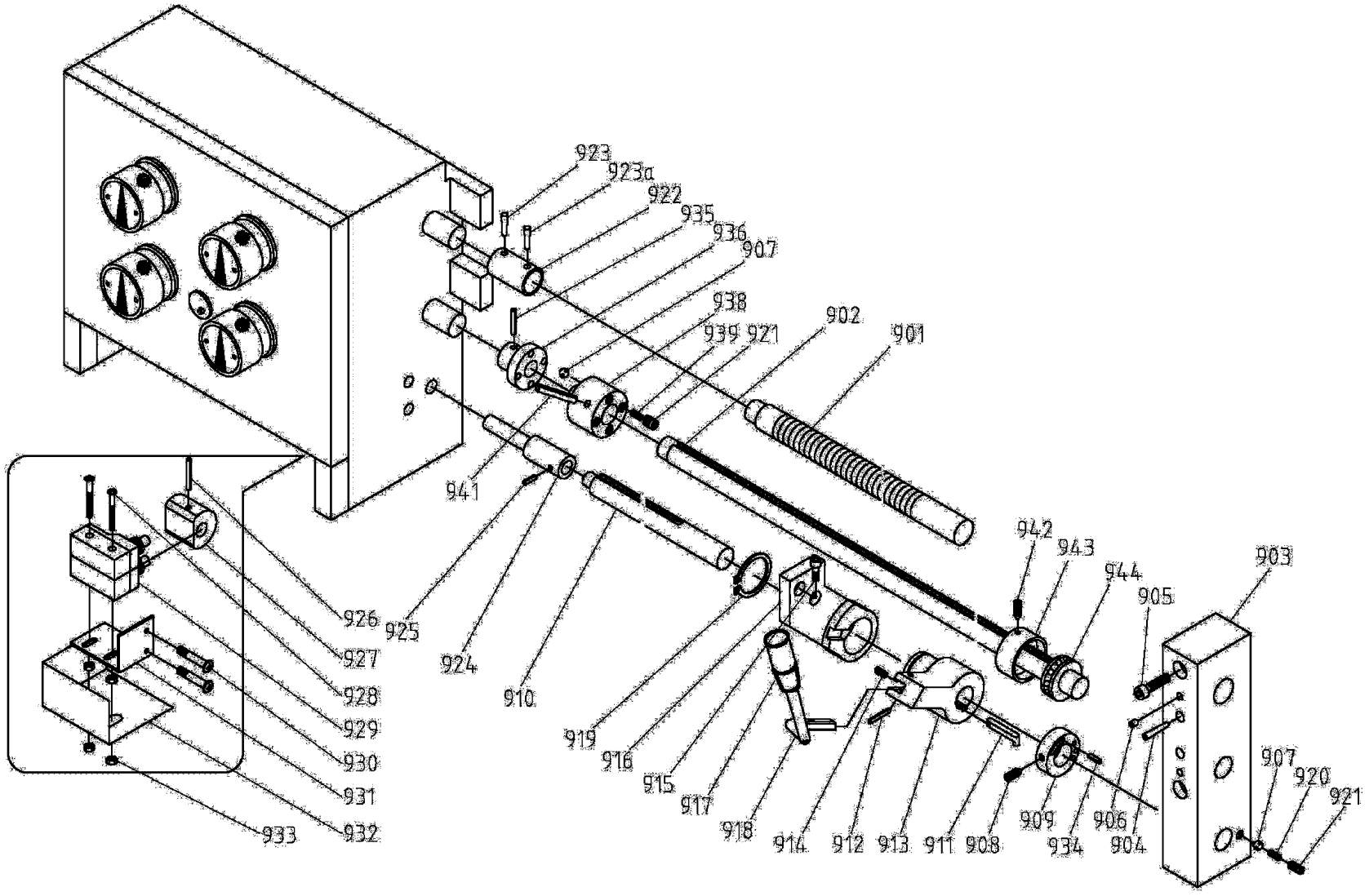
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Diagram I - Feed Rod Assembly

Original JET parts reference | Match model, voltage and serial-number notes

13.9.1 Feed Rod Assembly – Exploded View



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Parts List I - Feed Rod Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
901	GHB1236-901	Lead Screw		1
902	GHB1236-902	Rod		1
903	GHB1236-903	Bracket		1
904	GB117-6X45	Taper Pin	6X45MM	2
905	TS-1504121	Hex Socket Hd Cap Screw	M8X60	2
906	BDB919-021	Ball Oiler	6MM	2
907	SB-6MM	Steel Ball	6MM	5
908	TS-1523031	Socket Set Screw CP	M6×10	1
909	GHB1236-909	Collar		1
910	GHB1236-910	Feed Rod		1
911	GHB1236-911	Key, spcl		1
912	PN04002408	Roll Pin	4X25MM	1
913	GHB1236-913	Bracket		1
914	GHB1236-914	Spring	10X1X12MM	1
915	TS-1503031	Hex Socket Hd Cap Screw	M6X12	2
916	GHB1236-916	Bracket		1
917	GHB1236-917	Tapered Knob	M10X50	1
918	GHB1236-918	Handle		1
919	F006053	C-Retaining Ring, Ext	32MM	1
920	GHB1236-920	Spring	1×5×30MM	1
921	TS-1524011	Socket Set Screw	M8X8	5

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Parts List I - Feed Rod Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

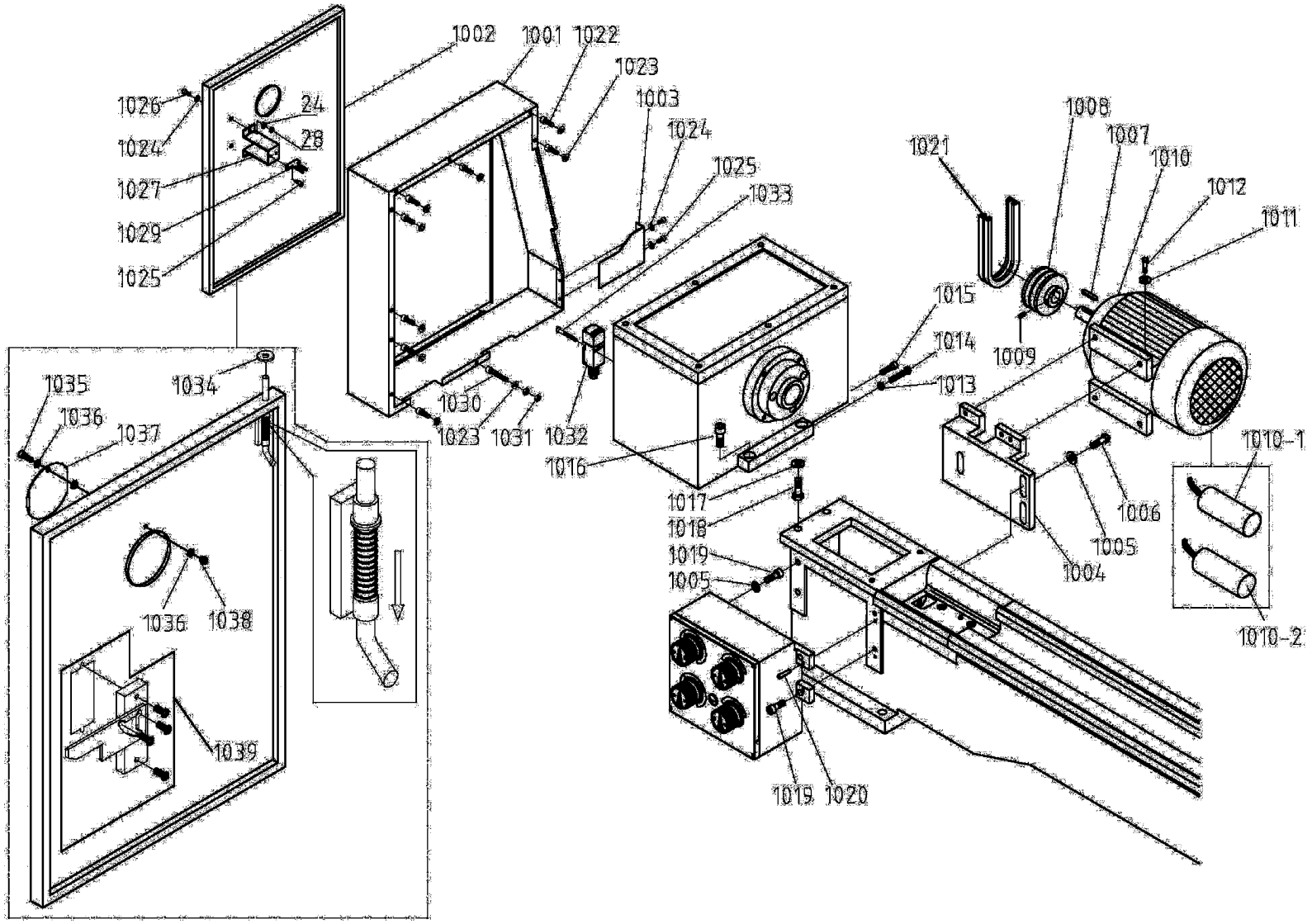
Ref.	Part number	Description	Size	Qty.
922	GHB1236-922	Sleeve		1
923	PS042400	Roll Pin	4X24MM	1
923a	GHB1236-923A	Taper Pin	4X24MM	1
924	GHB1236-924	Shaft		1
925	BD920N-GB39	Roll Pin	4X20MM	1
926	AH25C-060	Roll Pin	4X30MM	1
927	GHB1236-927	Position Piece		1
928	JTS315-92	Phillips Pan Hd Mach Screw	M4X50	2
929	GHB1236-929	Switch	LXW5-11M	2
930	TS-2284202	Phillips Pan Hd Mach Screw	M4X20	2
931	GHB1236-931	Bracket		1
932	GHB1236-932	Cover		1
933	TS-1540021	Hex Nut	M4	4
934	PS040800	Roll Pin	4X12MM	1
935	D-11	Roll Pin	5X25MM	1
936	GHB1236-936	Clutch		1
938	GHB1236-938	Clutch		1
939	GHB1236-939	Spring	6×1×25MM	4
941	F012095	Roll Pin	4X42MM	1
942	TS-1523031	Socket Set Screw CP	M6X10	1
943	GHB1236-943	Cover		1
944	BB-51104	Bearing	51104	1

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Diagram J - Motor and Change Gear Enclosure

Original JET parts reference | Match model, voltage and serial-number notes



13.10.2 **Motor and Change Gear Enclosure – Exploded View**

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Parts List J - Motor and Change Gear Enclosure

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1001	GHB1236-1001	Change Gear Enclosure		1
1002	GHB1236-1002	Door		1
1003	GHB1236-1003	Motor Lower Cover		1
1004	GHB1236-1004	Motor Mounting Plate		1
1005	TS-1550071	Flat Washer	M10	5
1006	TS-1491041	Hex Cap Screw	M10X30	3
1007	ESN40-33-1	Key, Double Rd Hd	8X35MM	1
1008	GHB1236-1008	Pulley		1
1009	TS-2276081	Socket Set Screw CP	M6X8	1
1010	GHB1236-1010	Motor	2HP/230V/1PH	1
1010-1	GHB1236-1010-1	Start Capacitor	150MFD/250V	1
1010-2	GHB1236-1010-2	Run Capacitor	20mF/450V	1
1011	TS-1550061	Flat Washer	M8	4
1012	TS-1490041	Hex Cap Screw	M8X25	4
1013	TS-1540061	Hex Nut	M8	2
1014	TS-1490081	Hex Cap Screw	M8X45	2
1015	TS-1504061	Hex Socket Hd Cap Screw	M8X30	2
1016	TS-1506031	Hex Socket Hd Cap Screw	M12X30	2
1017	TS-2360121	Flat Washer	M12	2
1018	TS-1492031	Hex Cap Screw	M12X35	2

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Parts List J - Motor and Change Gear Enclosure (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1019	TS-1505041	Hex Socket Hd Cap Screw	M10X30	4
1020	ZX-C34	Taper Pin	6X30MM	2
1021	VB-A813	V-Belt	A813	2
1022	TS-1501021	Hex Socket Hd Cap Screw	M4X8	8
1023	TS-1550031	Flat Washer	M5	9
1024	TS-1550021	Flat Washer	M4	6
1025	TS-2171012	Phillips Pan Hd Mach Screw	M4X6	4
1026	TS-1532032	Phillips Pan Hd Mach Screw	M4X10	2
1027	GHB1236-1027	Switch Bracket		1
1028	TS-1540021	Hex Nut	M4	2
1029	GHB1236-1029	Switch Key	QKS8-1	1
1030	TS-1502071	Hex Socket Hd Cap Screw	M5X30	1
1031	TS-1540031	Hex Nut	M5	2
1032	GHB1236-1032	Switch	QKS8-2	1
1033	TS-2284302	Phillips Pan Hd Mach Screw	M4X30	2
1034	TS-1550041	Flat Washer	M6	2
1035	TS-1503031	Hex Socket Hd Cap Screw	M6X12	1
1036	TS-1550041	Flat Washer	M6	3
1037	GHB1236-1037	Door Cover		1
1038	TS-1541021	Nylon Lock Hex Nut	M6	1
1039	GHB1236-1039	Door Latch Assy		1

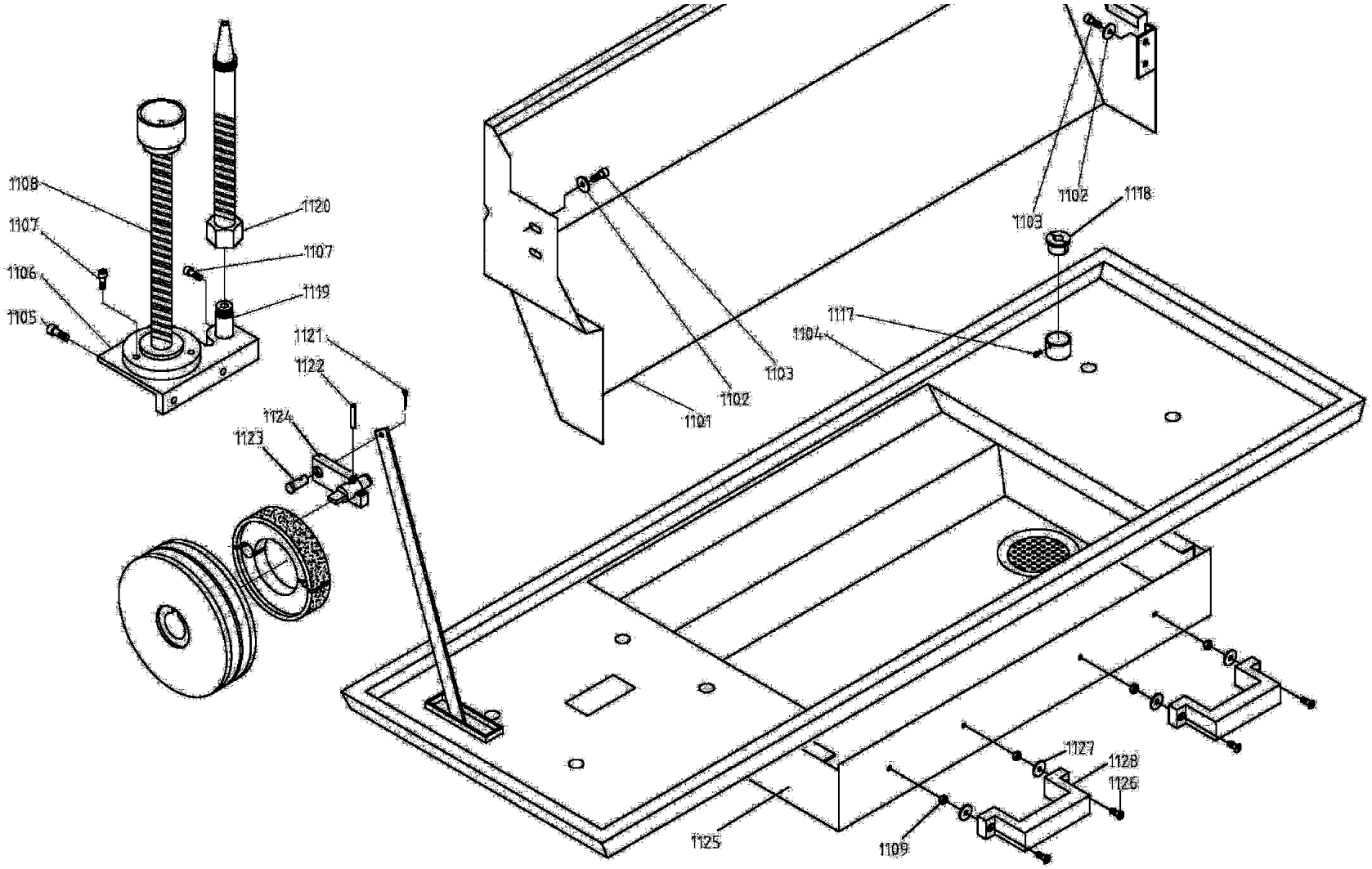
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Diagram K - Stand/Brake/Coolant Pump (1 of 2)

Original JET parts reference | Match model, voltage and serial-number notes

13.11.1 Stand/Brake/Coolant Pump – Exploded View

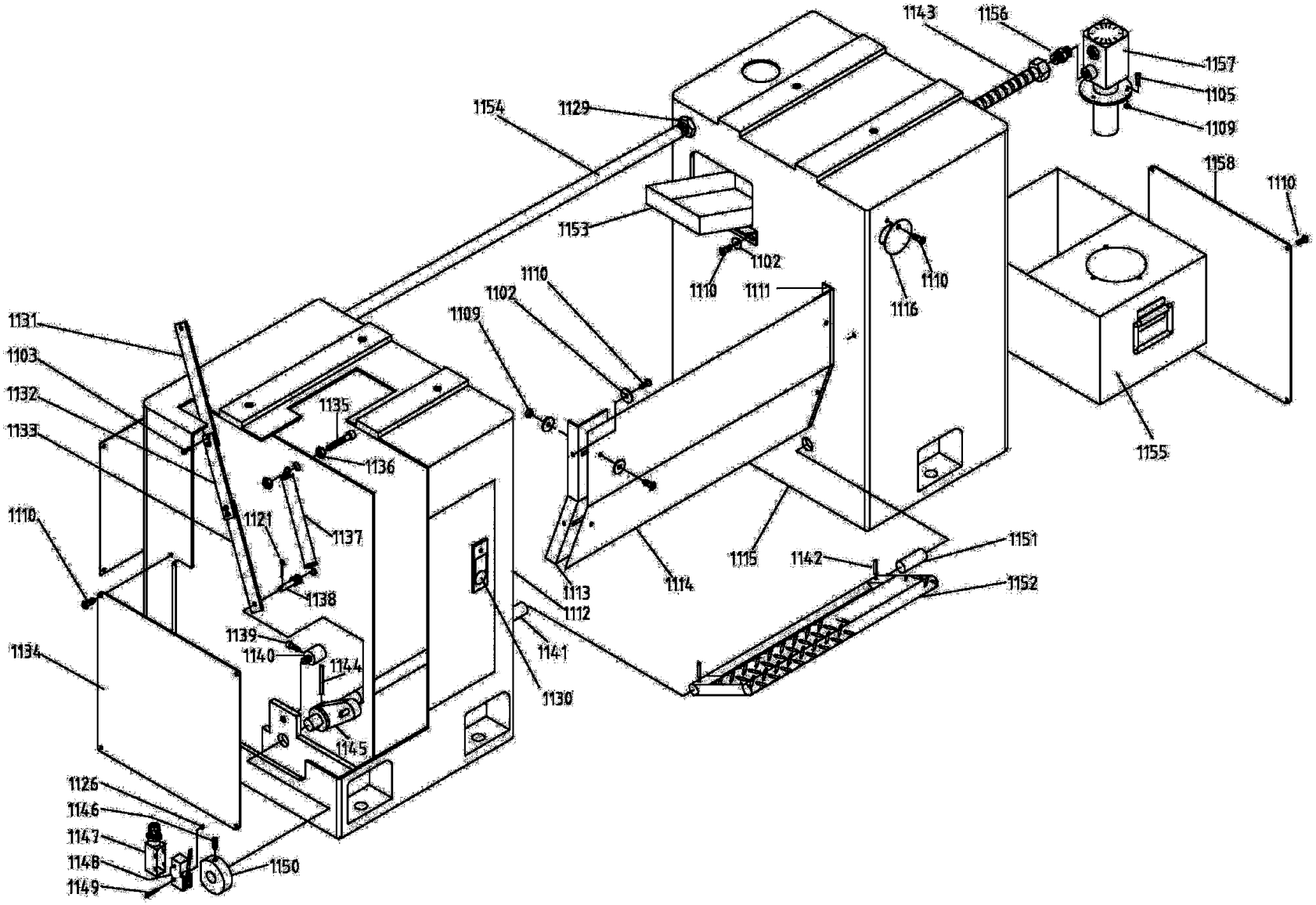


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Diagram K - Stand/Brake/Coolant Pump (2 of 2)

Original JET parts reference | Match model, voltage and serial-number notes



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Parts List K - Stand/Brake/Coolant Pump

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1101	GHB1236-1101	Splash Guard		1
1102	TS-1550041	Flat Washer	M6	16
1103	TS-1503021	Hex Socket Hd Cap Screw	M6X10	4
1104	GHB1236-1104	Oil Pan		1
1105	TS-1503051	Hex Socket Hd Cap Screw	M6X20	5
1106	GHB1236-1106	Bracket		1
1107	JBOS5-56	Hex Socket Hd Cap Screw	M5X15	4
1108	GHB1236-1108	Work Lamp		1
1109	TS-1540041	Hex Nut	M6	10
1110	TS-1534032	Phillips Pan Hd Mach Screw	M6X10	26
1111	GHB1236-1111	Right Bracket		1
1112	GHB1236-1112	Left Cabinet		1
1113	GHB1236-1113	Left Bracket		1
1114	GHB1236-1114	Back Plate		1
1115	GHB1236-1115	Right Cabinet		1
1116	GHB1236-1116	Cover		4
1117	TS-1501011	Hex Socket Hd Cap Screw	M4X6	1
1118	GHB1236-1118	Coolant Hose Collar		1
1119	GHB1236-1119	Coolant Fitting		1

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Parts List K - Stand/Brake/Coolant Pump (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1120	GHB1236-1120	Coolant Nozzle		1
1121	GHB1236-1121	Cotter Pin	3X16MM	2
1122	D-11	Roll Pin	5X25MM	1
1123	GHB1236-1123	Clevis Pin		1
1124	GHB1236-1124	Rocker		
1125	GHB1236-1125	Oil Tray		1
1126	TS-1534042	Phillips Pan Hd Mach Screw	M6X12	4
1127	TS-1550041	Flat Washer	M6	4
1128	GHB1236-1128	Handle		2
1129	GHB1236-1129	Nut	M16X1.5	1
1130	GHB1236-1130	Door Latch Assy		1
1131	GHB1236-1131	Brake Linkage/Upper		1
1132	GHB1236-1132	Brake Linkage/Middle		1
1133	GHB1236-1133	Brake Linkage/Lower		1
1134	GHB1236-1134	Cover		2
1135	TS-1505041	Hex Socket Hd Cap Screw	M10X30	1
1136	TS-1540071	Hex Nut	M10	2
1137	GHB1236-1137	Drawspring		1
1138	GHB1236-1138	Pin		1
1139	TS-1503091	Hex Socket Hd Cap Screw	M6X40	1

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Parts List K - Stand/Brake/Coolant Pump (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1140	GHB1236-1140	Shaft		1
1141	GHB1236-1141	Shaft		1
1142	3P12312	Roll Pin	5X28MM	4
1143	GHB1236-1143	Flexible Metal Tube	2M	1
1144	EHB916V-08-1	Roll Pin	5X40MM	1
1145	GHB1236-1145	Rocker		1
1146	TS-1523041	Socket Set Screw CP	M6X12	1
1147	GHB1236-1147	Limit Switch Cover		1
1148	GHB1236-1148	Limit Switch	YBLXW-5/11N1	1
1149	PS1652T-105	Phillips Pan Hd Mach Screw	M4X40	2
1150	GHB1236-1150	Rocker Cam		1
1151	GHB1236-1151	Shaft		1
1152	GHB1236-1152	Brake Pedal		1
1153	GHB1236-1153	Funnel		1
1154	GHB1236-1154	Steel Tube		1
1155	GHB1236-1155	Water Tank		1
1156	GHB1236-1156	Connector		1
1157	GHB1236-1157	Pump		1
1158	GHB1236-1158	Cover		1
	JET-138	JET Logo (not shown)	138x57 mm	1

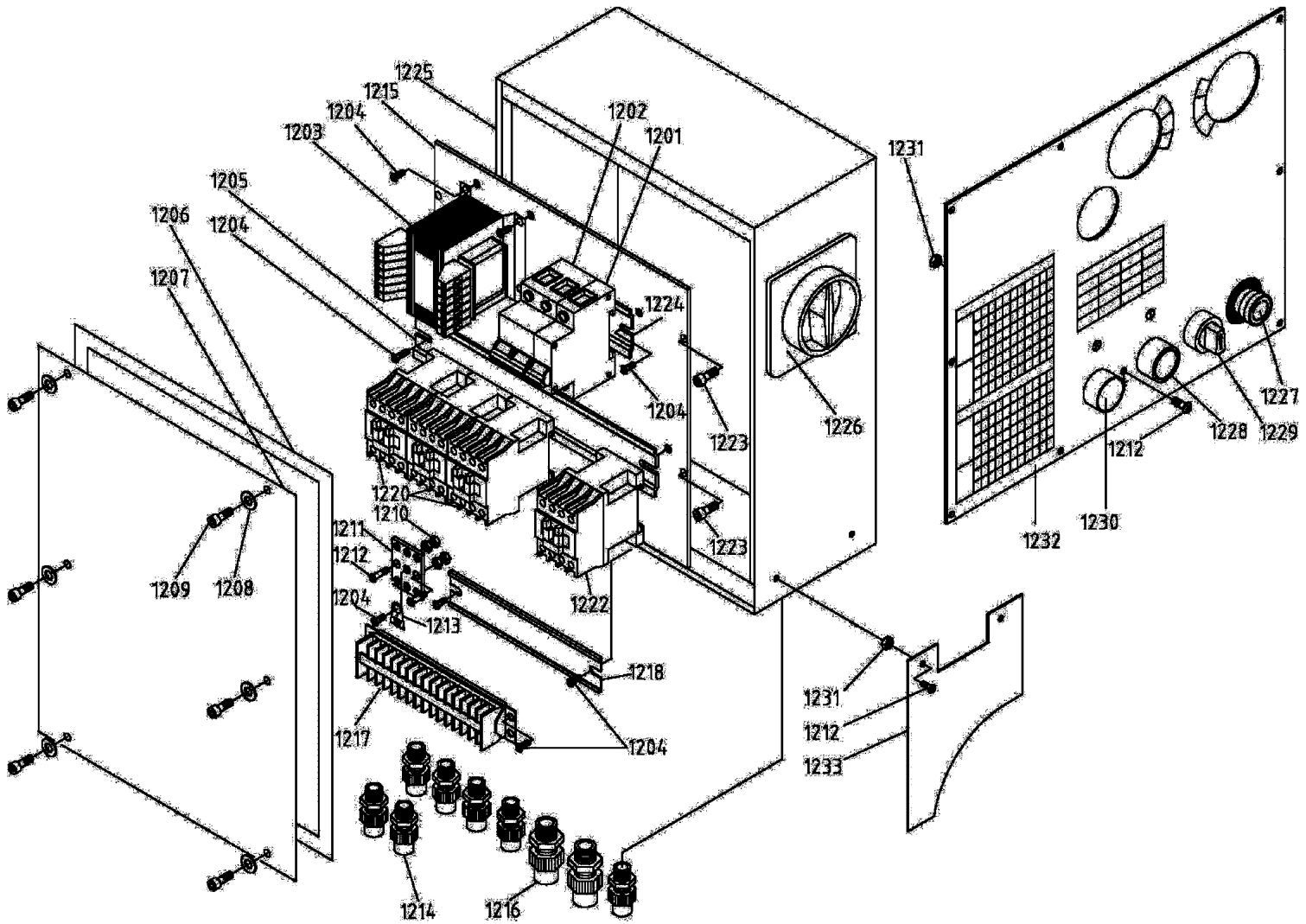
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Diagram L - Electrical Box Assembly

Original JET parts reference | Match model, voltage and serial-number notes

13.12.1 Electrical Box Assembly – Exploded View



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Parts List L - Electrical Box Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1201	GHB1236-1201	Circuit Breaker	DZ47-63 -1PC3	1
1202	GHB1236-1202	Circuit Breaker	DZ47-63-2PD16	1
1203	GHB1236-1203	Transformer	JBK5-100VA-TH	1
1204	TS-2171012	Phillips Pan Head Mach Screw	M4X6	15
1205	GHB1236-1205	Rail Clip		1
1206	GHB1236-1206	Rubber Cushing		4
1207	GHB1236-1207	Cover		1
1208	TS-1550021	Flat Washer	M4	6
1209	TS-1501031	Hex Socket Hd Cap Screw	M4×10	6
1210	TS-1540031	Hex Nut	M5	4
1211	GHB1236-1211	Copper Sheet		1
1212	TS-1532042	Phillips Pan Head Mach Screw	M4X12	5
1213	GHB1236-1213	Graphic Plate - Ground		1
1214	GHB1236-1214	Strain Relief	M16X1.5	5
1215	GHB1236-1215	Mounting Plate		1

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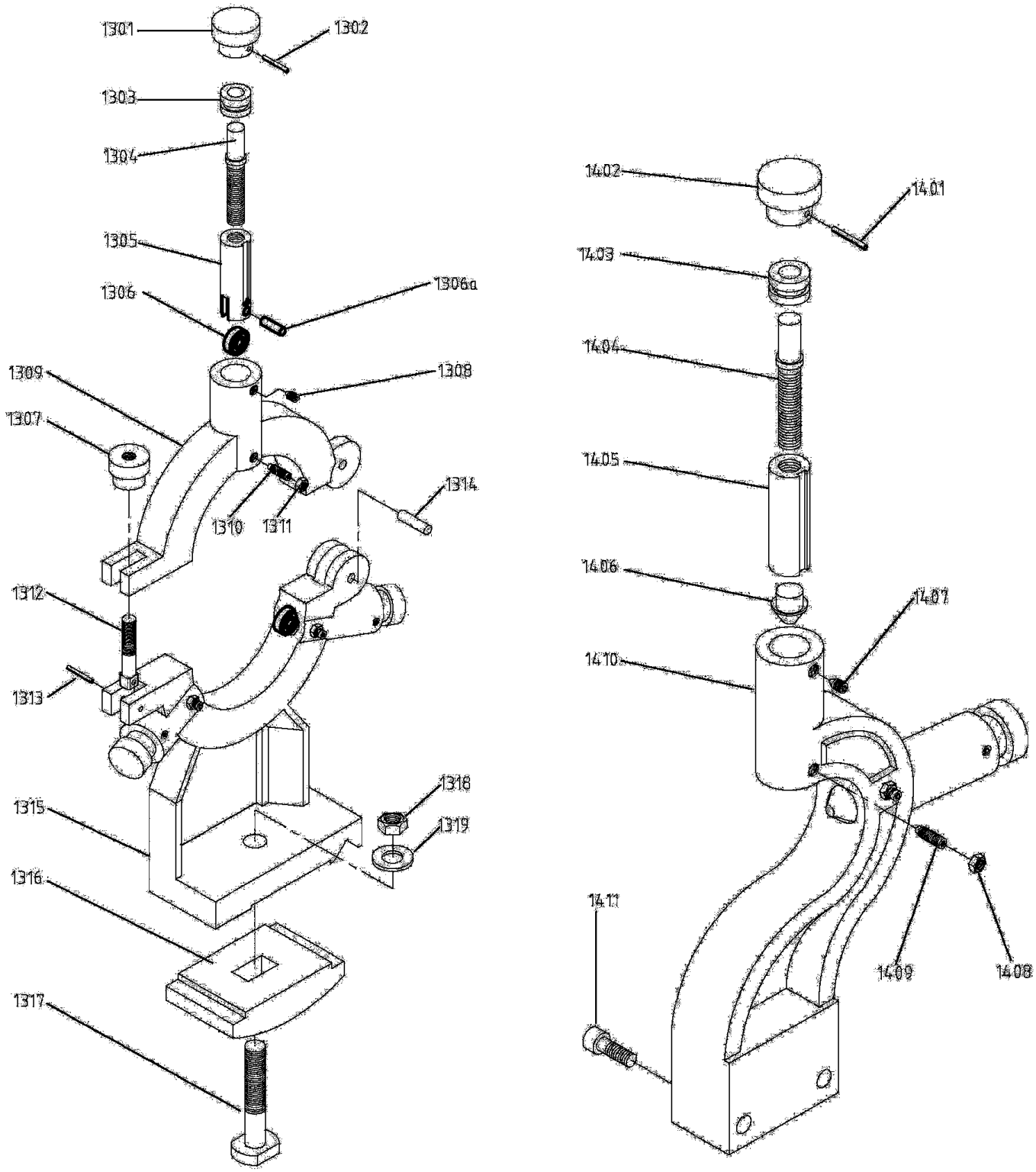
Parts List L - Electrical Box Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1216	GHB1236-1216	Strain Relief	M20X1.5	2
1217	GHB1236-1217	DIN Rall Lower		1
1218	GHB1236-1218	Rail Clip		1
1220	GHB1236-1220	AC Contactor	CJX2S-0901-24V	3
1222	GHB1236-1222	Contactor Relay	JZC4-40-24V	1
1223	TS-1502031	Hex Socket Hd Cap Screw	M5X12	4
1224	GHB1236-1224	Rail Clip		1
1225	GHB1236-1225	Electric Box		1
1226	GHB1236-1226	Power Switch	LW26-20	1
1227	GHB1236-1227	E-Stop Button	XB2-BS545	1
1228	GHB1236-1228	Jog Button	LAY5-22D/23	1
1229	GHB1236-1229	Button switch	LAY3-11/2	
1230	GHB1236-1230	Power Light	AD62-22D/S 23/24V	1
1231	TS-1540021	Hex Nut	M4	3
1232	GHB1236-1232	Name Plate		1
1233	GHB1236-1233	Motor Upper Cover		1

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13.13.1 Steady Rest and Follow Rest – Parts List



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Parts List M - Steady Rest and Follow Rest

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1301	GHB1236-1301	Pinned Knob		3
1302	B-56	Roll Pin	3X20MM	3
1303	GHB1236-1303	Collar		3
1304	GHB1236-1304	Jack Screw		3
1305	GHB1236-1305	Finger Slide		3
1306	BB-625ZZ	Bearing	625ZZ	3
1306a	F004038	Dowel Pin	5X16MM	3
1307	GHB1236-1307	Knurled Thumb Knob		1
1308	TS-1523031	Socket Set Screw CP	M6X10	3
1309	GHB1236-1309	Steady Rest Upper Body		1
1310	F010438	Socket Set Screw DP	M6×16	3
1311	TS-1540041	Hex Nut	M6	3
1312	GHB1236-1312	Pivot Stud		1
1313	5217841	Roll Pin	4×20MM	1
1314	GB119-N6X20	Dowel Pin	6×20MM	1

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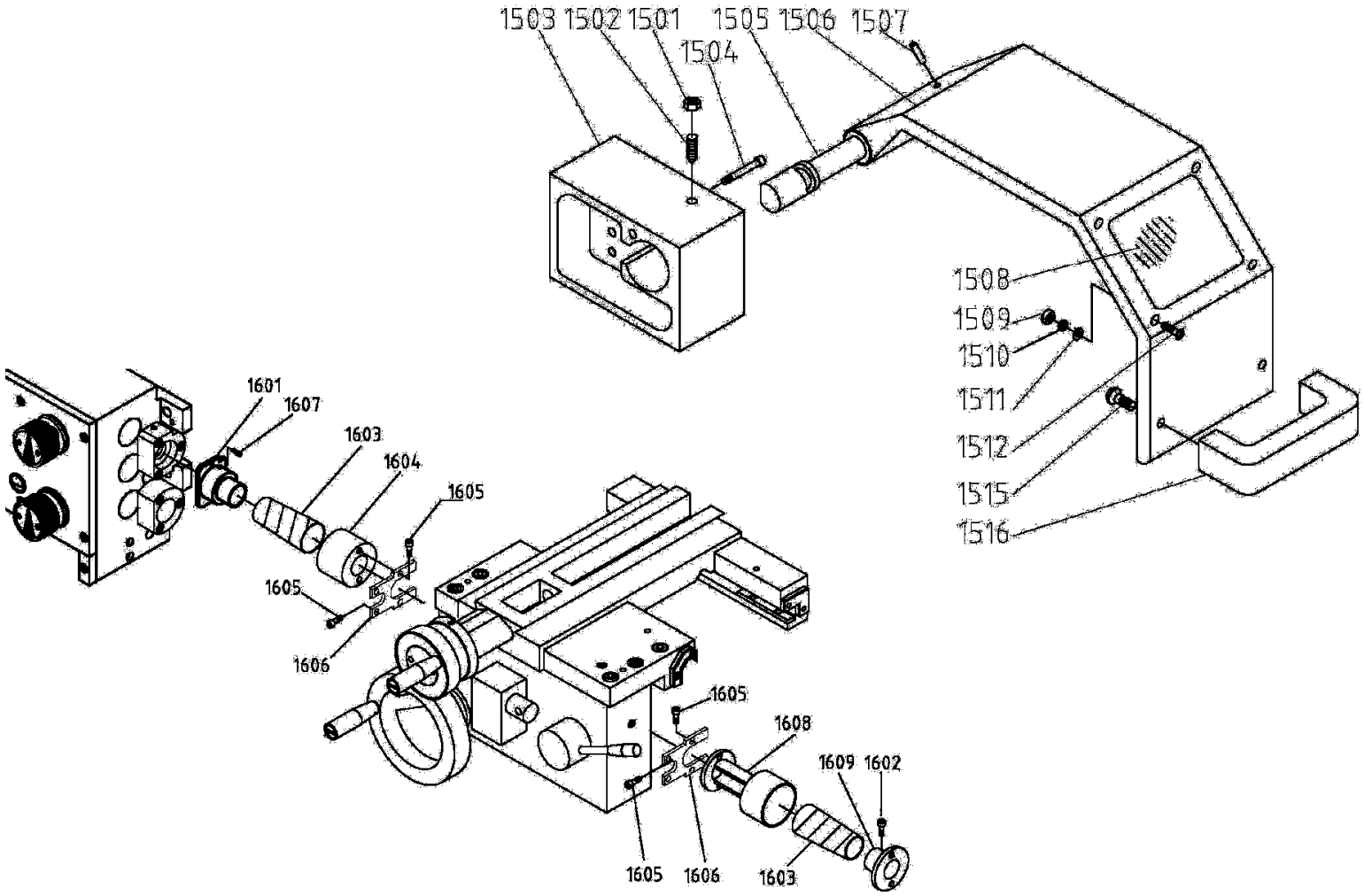
Parts List M - Steady Rest and Follow Rest (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1315	GHB1236-1315	Steady Rest Lower Body		1
1316	GHB1236-1316	Clamp Block		1
1317	GHB1236-1317	T-Bolt	M12X60	1
1318	TS-1540081	Hex Nut	M12	1
1319	TS-2360121	Flat Washer	M12	1
1401	TS-209203	Roll Pin	3X20MM	2
1402	GHB1236-1402	Pinned Knob		2
1403	GHB1236-1403	Collar		2
1404	GHB1236-1404	Jack Screw		2
1405	GHB1236-1405	Finger Slide		2
1406	GHB1236-1406	Brass Finger		2
1407	TS-1523031	Socket Set Screw CP	M6X10	2
1408	TS-1540041	Hex Nut	M6	2
1409	F010438	Socket Set Screw DP	M6×16	2
1410	GHB1236-1410	Follow Rest Body		1
1411	TS-1504081	Hex Socket Hd Cap Screw	M8×40	2

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13.14.1 Chuck and Leadscrew Guards – Exploded View



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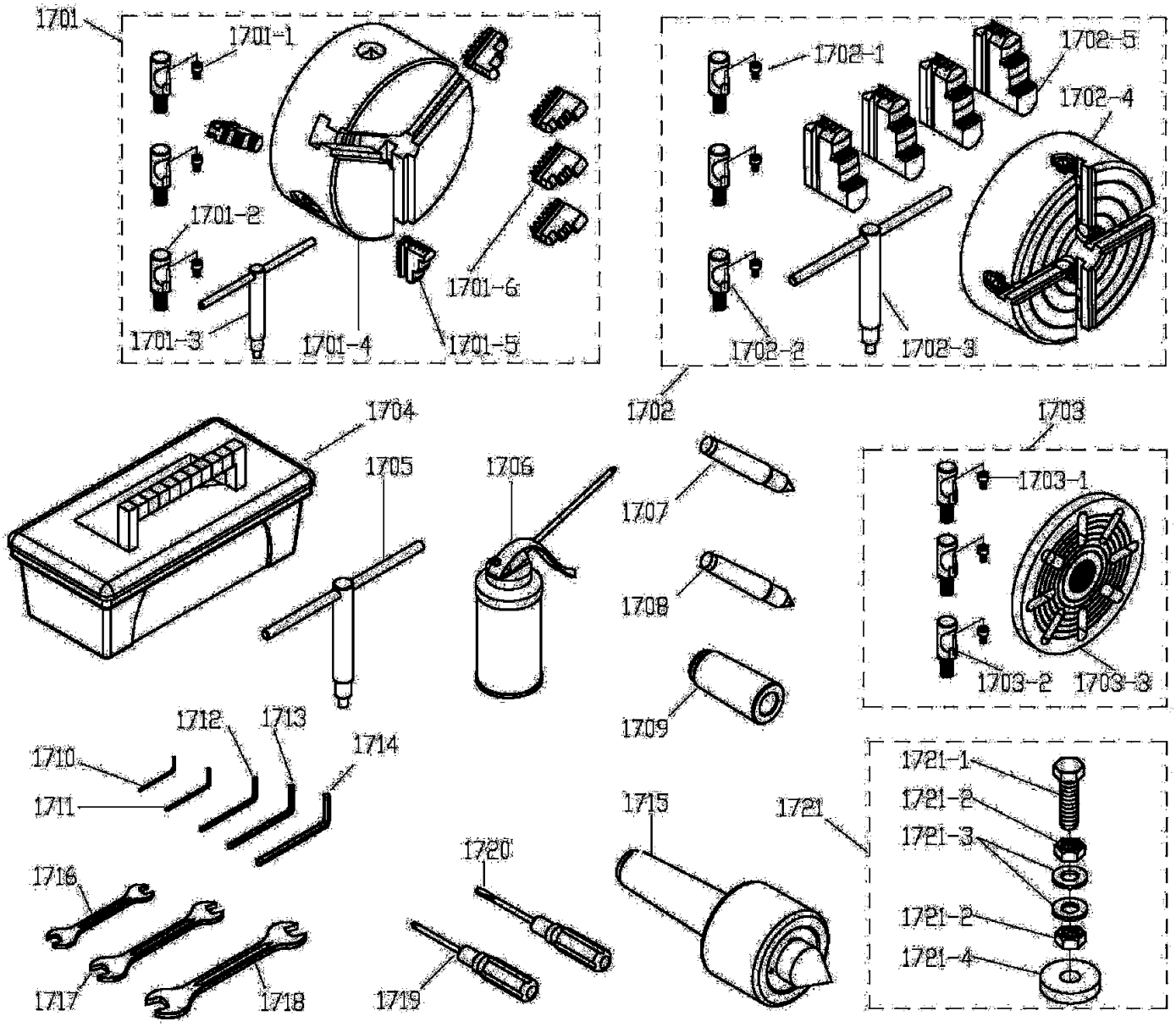
Parts List N - Chuck and Leadscrew Guards

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1501	TS-1540041	Hex Nut	M6	1
1502	F010438	Socket Set Screw DP	M6 ×16	1
1503	GHB1236-1503	Switch Box		1
1504	TS-1503101	Hex Socket Hd Cap Screw	M6× 45	2
1505	GHB1236-1505	Shaft		1
1506	GHB1236-1506	Chuck Guard		1
1507	701-118	Roll Pin	4X25MM	1
1508	GHB1236-1508	Acrylic Sheet		1
1509	TS-1540011	Hex Nut	M3	4
1510	TS-2361031	Lock Washer	M3	4
1511	TS-1550011	Flat Washer	M3	4
1512	F001156	Phillips Pan Hd Mach Screw	M3X12	4
1515	F001216	Phillips Pan Hd Mach Screw	M8X6	2
1516	GHB1236-1516	Handle		1
1601	GHB1236-1601	Left bracket		1
1602	TS-1502021	Hex Socket Hd Cap Screw	M5×10	2
1603	GHB1236-1603	Spring cover		2
1604	GHB1236-1604	Left Collar		1
1605	TS-1503031	Hex Socket Hd Cap Screw	M6×12	8
1606	GHB1236-1606	Bracket Plate		2
1607	TS-1501031	Hex Socket Hd Cap Screw	M4×10	2
1608	GHB1236-1608	Right Collar		1
1609	GHB1236-1609	Right Bracket		1

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13.15.1 Accessories – Exploded View



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Parts List O - Accessories

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1701	GHB1236-1701	3-Jaw Chuck Assembly	160MM-D4	1
1701-1	TS-1503031	Hex Socket Hd Cap Screw	M6X12	3
1701-2	GHB1236-1701-2	Camlock Stud		3
1701-3	GHB1236-1701-3	3-Jaw Chuck Key		1
1701-4	GHB1236-1701-4	3-Jaw chuck Body		1
1701-5	GHB1236-1701-5	Internal Jaws 3PCS Set		1
1701-6	GHB1236-1701-6	Reverse Jaws 3PCS Set		1
1702	GHB1236-1702	4-Jaw Chuck Assembly	200MM-D4	1
1702-1	TS-1503031	Hex Socket Hd Cap Screw	M6X12	3
1702-2	GHB1236-1702-2	Camlock Stud		3
1702-3	GHB1236-1702-3	4-Jaw Chuck Key		1
1702-4	GHB1236-1702-4	4-Jaw Chuck Body		1
1702-5	GHB1236-1702-5	Jaws 4PCS Set		1
1703	GHB1236-1703	Face Plate Assembly	250MM	1
1703-1	TS-1503031	Hex Socket Hd Cap Screw	M6X12	3
1703-2	GHB1236-1703-2	Camlock Stud		3
1703-3	GHB1236-1703-3	Face Plate Body		1
1704	GHB1236-TBC	Tool Box Complete *		1

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Parts List O - Accessories (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1705	GHB1236-1705	Key for Cam Locks *		1
1706	GHB1236-1706	Oil Gun *		1
1707	GHB1236-1707	Dead Center *	MT3	1
1708	GHB1236-1707	Dead Center *	MT3	1
1709	GHB1236-1709	Tapered Reducing Sleeve *	MT5-MT3	1
1710	JHL610-901	Hex Wrench *	2MM	1
1711	TS-152704	Hex Wrench *	3MM	1
1712	TS-152705	Hex Wrench *	4MM	1
1713	TS-152706	Hex Wrench *	5MM	1
1714	TS-152707	Hex Wrench *	6MM	1
1715	GHB1236-1715	Live Center *	MT3	1
1717	JBOS5-105	Open End Wrench *	14-17MM	1
1719	ZX-OP-15	Cross Point Screwdriver *	3''	1
1720	ZX-OP-14	Flat Blade Screwdriver *	3''	1
1721	GHB1236-1721	Sizing Block Assembly		6
1721-1	F008920	Hex Cap Bolt	M14x50	6
1721-2	TS-154009	Hex Nut	M14	12
1721-3	TS-155009	Flat Washer	M14	12
1721-4	GHB1236-1721-4	Washer, spcl		6

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